

# LineLazer<sup>™</sup> V 3900, 5900 Airless Line Stripers Standard Series and High Production (HP) Auto Series

3A3388A

For the application of line striping materials.

For professional use only.

For outdoor use only.

Not for use in explosive atmospheres or hazardous locations.

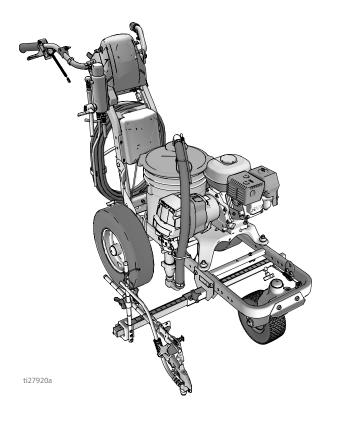
Maximum Operating Pressure: 3300 psi (22.8 MPa, 228 bar)

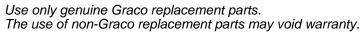


## Important Safety Instructions

Read all warnings and instructions in this manual and in related manuals. Be familiar with the controls and the proper usage of the equipment. Save these instructions.

Related Manuals:		
3A3389	Parts	
311254	Gun	
309277	Pump	
3A3428	Auto-Layout Applications Methods	







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# **Models**

	LineLazer V 3900				
Model:	Standard	Standard	HP Auto	HP Auto	HP Auto
	1 Manual Gun	2 Manual Guns	1 Auto Gun	1 Auto Gun 1 Manual Gun	2 Auto Guns
17H449	~				
17H450		~			
17K577			~		
17H451			with laser		
17K638					
17H452				with laser	
17K579					~
17H453					with laser
		LineLaz	er V 5900		
Model:	Standard	Standard	HP Auto	HP Auto	HP Auto
	1 Manual Gun	2 Manual Guns	1 Auto Gun	1 Auto Gun 1 Manual Gun	2 Auto Guns
17H454	~				
17H455		~			
17K580			~		
17H456			with laser		
17K636				~	
17H457				with laser	
17K581					~
17H458					with laser

<sup>\*</sup> All auto guns can be actuated manually.

# **Warnings**

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

# WARNING



#### FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:



- Use equipment only in well ventilated area.
- Do not fill fuel tank while engine is running or hot; shut off engine and let it cool. Fuel is flammable and can ignite or explode if spilled on hot surface.
- Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc).



- Ground all equipment in the work area. See **Grounding** instructions.
- Never spray or flush solvent at high pressure.
- Keep work area free of debris, including solvent, rags and gasoline.



- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Use only grounded hoses.
- Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are antistatic or conductive.
- Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.



### SKIN INJECTION HAZARD

High-pressure spray is able to inject toxins into the body and cause serious bodily injury. In the event that injection occurs, get immediate surgical treatment.



- Do not aim the gun at, or spray any person or animal.
- Keep hands and other body parts away from the discharge. For example, do not try to stop leaks with any part of the body.



- Always use the nozzle tip guard. Do not spray without nozzle tip guard in place.
- Use Graco nozzle tips.



Use caution when cleaning and changing nozzle tips. In the case where the nozzle tip clogs while spraying, follow the Pressure Relief Procedure for turning off the unit and relieving the pressure before removing the nozzle tip to clean.



Equipment maintains pressure after power is shut off. Do not leave the equipment energized or under pressure while unattended. Follow the **Pressure Relief Procedure** when the equipment is unattended or not in use, and before servicing, cleaning, or removing parts.



- Check hoses and parts for signs of damage. Replace any damaged hoses or parts.
- This system is capable of producing 3300 psi. Use Graco replacement parts or accessories that are rated a minimum of 3300 psi.
- Always engage the trigger lock when not spraying. Verify the trigger lock is functioning properly.
- Verify that all connections are secure before operating the unit.
- Know how to stop the unit and bleed pressure quickly. Be thoroughly familiar with the controls.

# **<b>△WARNING**



#### **CARBON MONOXIDE HAZARD**

Exhaust contains poisonous carbon monoxide, which is colorless and odorless. Breathing carbon monoxide can cause death.

Do not operate in an enclosed area.



### **EQUIPMENT MISUSE HAZARD**

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer.
- Do not leave the work area while equipment is energized or under pressure.
- Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.



## PRESSURIZED ALUMINUM PARTS HAZARD

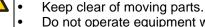
Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- Do not use chlorine bleach.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.



#### **MOVING PARTS HAZARD**

Moving parts can pinch, cut or amputate fingers and other body parts.



- Do not operate equipment with protective guards or covers removed.
- Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure and disconnect all power sources.



### TOXIC FLUID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

# **△WARNING**



#### **BURN HAZARD**

Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns:

Do not touch hot fluid or equipment.



### PERSONAL PROTECTIVE EQUIPMENT

Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:

- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.



### **BATTERY HAZARD**

The battery may leak, explode, cause burns, or cause an explosion if mishandled. Contents of an open battery can cause severe irritation and/or chemical burns. If on skin, wash with soap and water. If in eyes, flush with water for at least 15 minutes and get immediate medical attention.



- Only use the battery type specified for use with the equipment. See Technical Data.
- Replace battery only in well-ventilated area and away from flammable or combustible materials, including paints and solvents.



- Do not dispose of battery in fire or heat above 50°C (122°F). The battery is capable of exploding.
- Do not throw into fire.
- Do not expose battery to water or rain.
- Do not disassemble, crush, or penetrate the battery.
- Do not use or charge a battery that is cracked or damaged.
- Follow local ordinances and/or regulations for disposal.



### **ELECTRIC SHOCK HAZARD**

Hazardous voltage is present in control box while engine is running.

• Turn off engine before servicing equipment.

#### **CALIFORNIA PROPOSITION 65**

The engine exhaust from this product contains a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

This product contains a chemical known to the State of California to cause cancer, birth defects or other reproductive harm. Wash hands after handling.

# Important Laser Information for Units with Laser Option

# **△WARNING**



### LASER LIGHT HAZARD: AVOID DIRECT EYE CONTACT

Eye exposure to Class IIIa/3R levels of laser light can potentially present an eye (retinal) injury hazard, including spot blindness or other retinal injury. To avoid direct eye exposure:

- Never look directly in to a laser beam or point the beam into the eyes of others, even at long distances.
- Never shine the laser at mirror like surfaces which can cause specular reflections of the beam.
- Always set the laser at a height and angle that prevents the beam from shining into people's eyes.
- Immediately terminate laser emissions if personnel, animals or reflective objects approach the beam.
- Always turn off laser when unattended.
- Do not remove any warning labels from the laser.
- Only properly trained laser operators are to use this product.
- Never allow beams to be aimed toward traffic, vehicles, or heavy equipment. Even when not damaging at long distances, the high brightness of lasers can distract or disrupt vehicle operations.
- Never point a laser at an aircraft or law enforcement personnel. This is considered a felony in most locations, with the possibility of jail time, heavy fines or both.
- Do not disassemble laser product. Return to factory for all service procedures.
- Laser must be turned OFF when cleaning the lens, so as not to create unwanted laser refraction.



#### LASER RADIATION HAZARD

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

- Do not attempt to open or disassemble the laser housing under any circumstances. Doing so may cause exposure to potentially hazardous levels of laser radiation.
- No serviceable parts within. Unit is factory sealed.



### FIRE AND EXPLOSION HAZARD

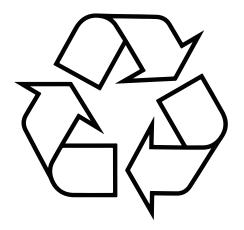
Connecting directly to a generator source can create a short or sparking under certain conditions.

Only connect GL1700 to a dedicated 12 volt DC battery source.

# **Battery Disposal**

Do not place batteries in the trash. Recycle batteries according to local regulations. To find a recycling location in the USA and Canada call 1-800-822-8837 or go to <a href="https://www.call2recycle.org">www.call2recycle.org</a>.







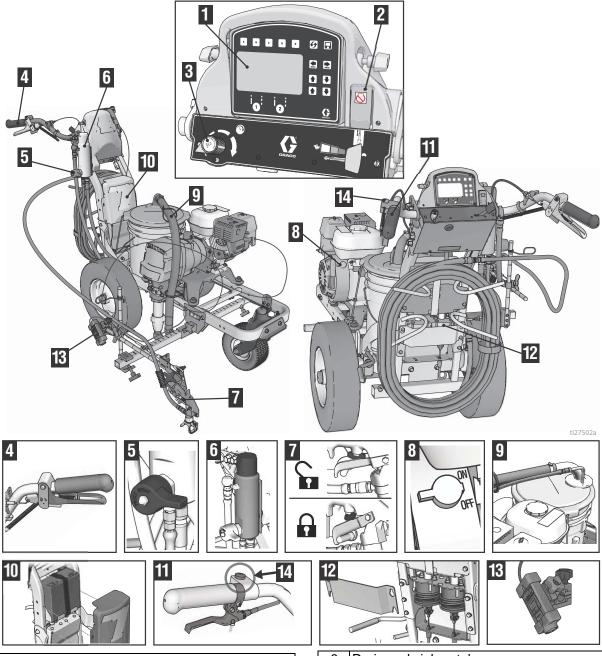
ti25930a

# **Tip Selection**

100 S (Z)1	in. (cm)	in. (cm)	in. (cm)	in. (cm)	117.508	H27510a	11,27605a
LL5213*	2 (5)				~		
LL5215*	2 (5)					~	
LL5217		4 (10)				~	
LL5219		4 (10)					~
LL5315		4 (10)			~		
LL5317		4 (10)			~		
LL5319		4 (10)				~	
LL5321		4 (10)				~	
LL5323		4 (10)				~	
LL5325		4 (10)					~
LL5327		4 (10)					~
LL5329		4 (10)					~
LL5331		4 (10)					~
LL5333		4 (10)					~
LL5335		4 (10)					~
LL5355		4 (10)					~
LL5417			6 (15)		~		
LL5419			6 (15)		~		
LL5421			6 (15)		~		
LL5423			6 (15)			~	
LL5425			6 (15)			~	
LL5427			6 (15)			~	
LL5429			6 (15)			~	
LL5431			6 (15)				~
LL5435			6 (15)				~
LL5621				12 (30)	~		
LL5623				12 (30)	<b>V</b>		
LL5625				12 (30)	<b>V</b>		
LL5627				12 (30)	<b>V</b>		
LL5629				12 (30)	~		
LL5631				12 (30)		~	
LL5635				12 (30)		<b>V</b>	
LL5639				12 (30)			~

<sup>\*</sup>Use 100 mesh filter to reduce tip clogs.

# **Component Identification (LLV 3900/5900)**



1	Display
2	Pump ON/OFF switch & Engine Stop switch
3	Pressure control
4	Manual spray gun trigger
5	Prime/Pressure relief valve
6	Filter
7	Trigger safety
8	Engine ON/OFF switch

9	Drain and siphon tubes
*10	12 volt battery
11	Turn control
*12	Gun actuators
*13	Layout laser
*14	Auto spray gun control button

<sup>\*</sup>HP Auto Series only. Upgrade to HP Auto Series with P/N 25A527.

# **Grounding Procedure**(For Flammable Materials Only)

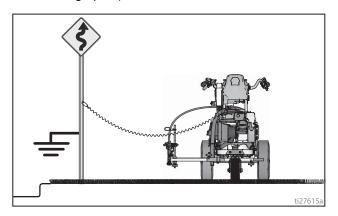






This equipment must be grounded to reduce the risk of static sparking. Static sparking can cause fumes to ignite or explode. Grounding provides an escape wire for the electric current.

- Position striper so that the tires are not on pavement.
- 2. Striper is shipped with a grounding clamp. Grounding clamp must attach to grounded object (e.g. metal sign post).



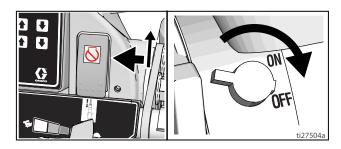
## **Pressure Relief Procedure**



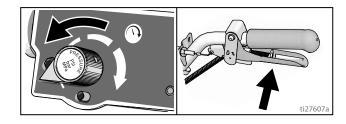
This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

Perform Grounding Procedure if using flammable materials.

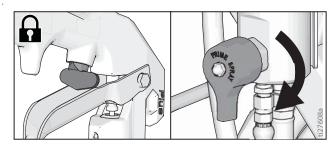
2. Set pump switch to OFF. Turn engine OFF.



Turn pressure control to lowest setting. Trigger all guns to relieve pressure.



Engage all gun trigger locks. Turn prime valve down.



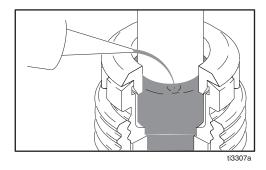
- 5. If you suspect the spray tip or hose is clogged or that pressure has not been fully relieved:
  - very slowly loosen the tip guard retaining nut or the hose end coupling to relieve pressure gradually.
  - b. Loosen the nut or coupling completely.
  - c. Clear the obstruction in the hose or tip.

# Setup/Startup

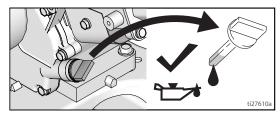


This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing the equipment.

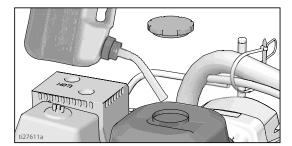
- 1. Perform Pressure Relief Procedure, page 11.
- Perform Grounding Procedure (For Flammable Materials Only), page 11, if using flammable materials.
- 3. Fill throat packing nut with Throat Seal Liquid (TSL) to decrease packing wear.



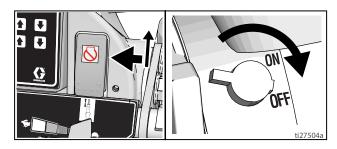
4. Check engine oil level. Add SAE 10W-30 (summer) or 5W-30 (winter). See engine manual.



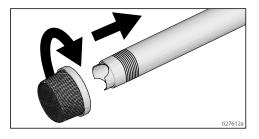
5. Fill fuel tank.



6. Set pump switch to OFF. Turn engine off.



7. If removed, install strainer.

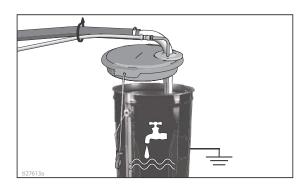


8. Turn prime valve down. Turn pressure control counterclockwise to lowest pressure.



**NOTE:** Minimum hose size allowable for proper sprayer operation is 3/8 in. x 50 ft for LL3900/5900.

 Place siphon tube set in grounded metal pail partially filled with flushing fluid. Attach ground wire to true earth ground. Use water to flush water-base paint and mineral spirits to flush oil-base paint and storage oil.

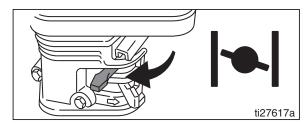


## 10. Start engine:

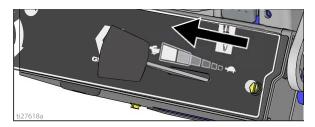
a. Move fuel valve to open.



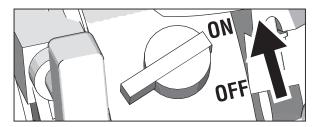
b. Move choke to closed.



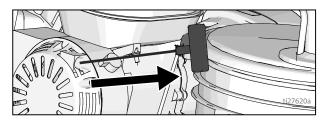
c. Set throttle to fast.



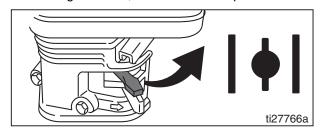
d. Set engine switch to ON.



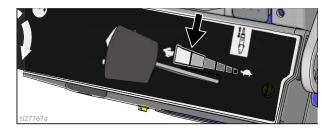
e. Pull starter cord.



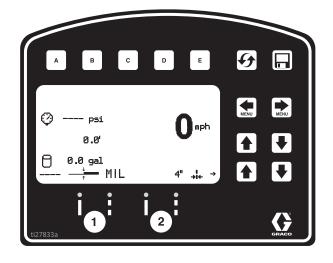
11. After engine starts, move choke to open.



12. Set throttle to desired setting.



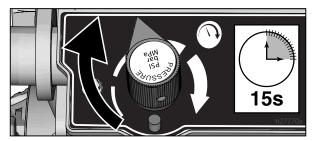
13. Digital display is functional after engine starts.



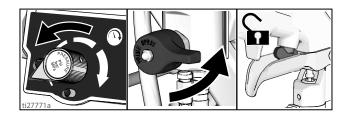
14. Set pump switch to **ON** (pump is now active).



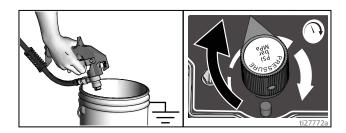
15. Increase pressure control enough to start pump. Allow fluid to circulate for 15 seconds.



16. Turn pressure down, turn prime valve horizontal. Disengage gun trigger lock.



17. Hold all guns against a grounded metal flushing pail. Trigger guns and increase fluid pressure slowly until pump runs smoothly.





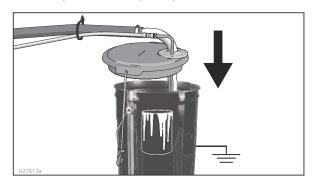






High-pressure spray is able to inject toxins into the body and cause serious bodily injury. Do not stop leaks with hand or rag.

- 18. Inspect fittings for leaks. If leaks occur, turn sprayer OFF immediately. Perform Pressure Relief Procedure. Tighten leaky fittings. Repeat Setup/Startup, steps 1 17. If no leaks, continue to trigger gun until system is thoroughly flushed. Proceed to step 18.
- 19. Place siphon tube in paint pails.

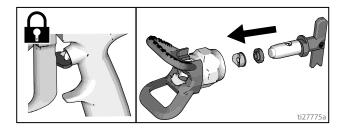


20. Trigger all guns again into a flushing fluid pail until paint appears. Assemble tips and guards.

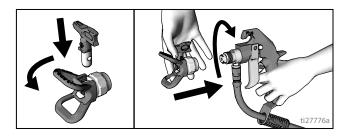


# **SwitchTip and Guard Assembly**

 Engage trigger lock. Use end of SwitchTip to press OneSeal into tip guard, with curve matching tip bore.



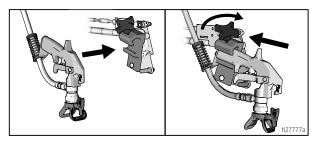
Insert SwitchTip in tip bore and firmly thread assembly onto gun.



# **Gun Placement**

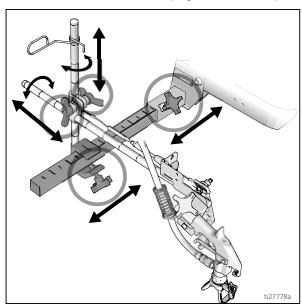
## **Install Guns**

1. Insert guns into gun holder. Tighten clamps.

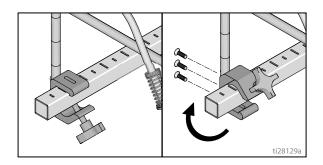


## **Position Gun**

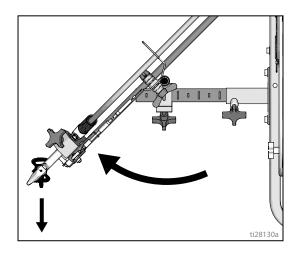
2. Position gun: up/down, forward/reverse, left/right. See **Gun Positions Chart**, page 17 for examples.



NOTE: When striping above a curb, the mounting clamp can be rotated for clearance.

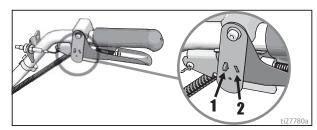


Another option can be to swing the gun out at an angle and rotate the tip guard. This results in better visibility for the user.



# **Select Guns (Standard Series)**

3. Connect gun cables to left or right gun selector plates.



 One gun: Disconnect one gun selector plate from trigger.



b. Both guns simultaneously: Adjust both gun selector plates to the same position.

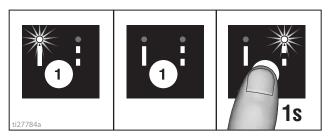


c. Solid-skip and skip-solid: Adjust solid-line gun to position 1 and skip-line to position 2.

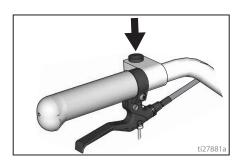


# **Select Auto Guns (HP Auto Series)**

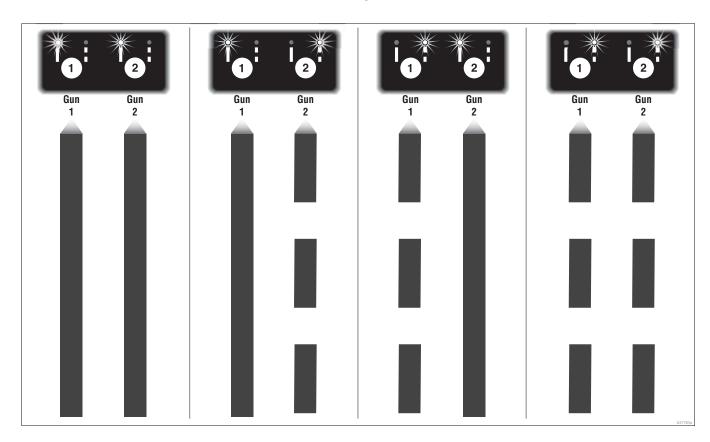
1. Use the gun selector buttons to determine which guns are active. Each gun selector has 3 settings: continuous line, OFF and programmed line pattern.



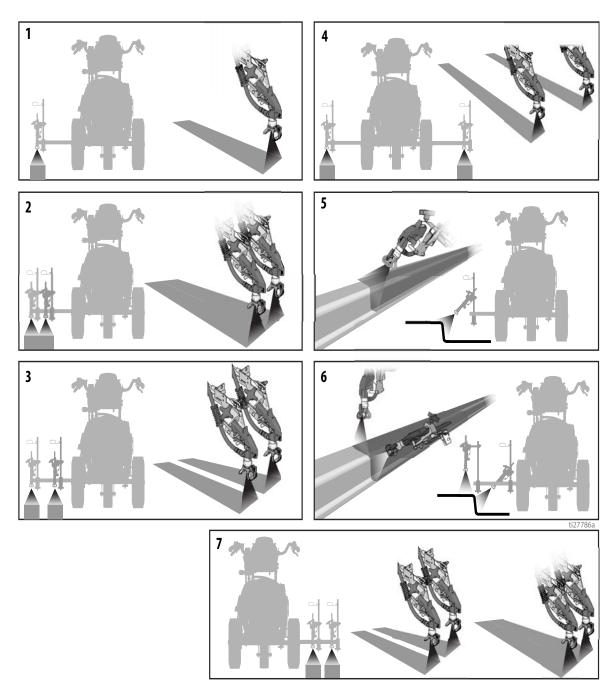
2. Use the gun trigger control to actuate auto guns.



## 4 Examples:



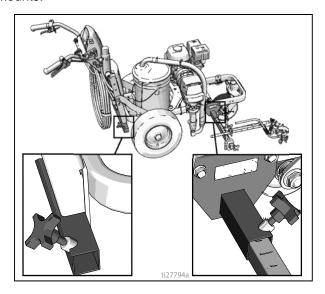
# **Gun Positions Chart**



1	One line
2	One line up to 24 in. (61cm) wide
3	Two lines
4	One line or two lines to spray around obstacles
5	One gun curb
6	Two gun curb
7	Two lines or one line up to 24 in. (61 cm) wide

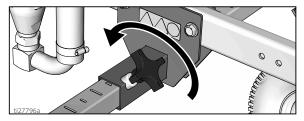
## **Gun Arm Mounts**

This unit is equipped with front and rear gun arm mounts.

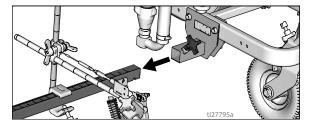


# Change Gun Position (Front and Back)

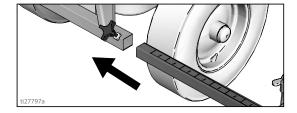
1. Loosen gun arm knob and remove from gun arm mounting slot.



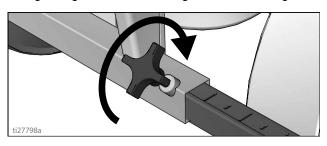
2. Slide gun arm assembly (including gun and hoses) out from gun arm mounting slot.



3. Slide gun arm assembly into desired gun arm mounting slot.



4. Tighten gun arm knob into gun arm mounting slot.



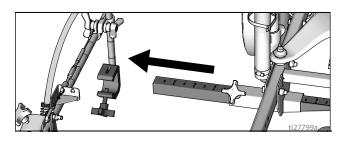
### **NOTICE**

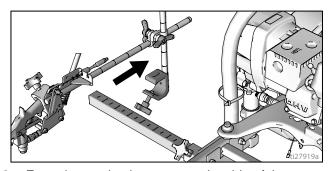
Make sure all hoses, cables, and wires are properly routed through brackets and do NOT rub on tire. Contact with tire will result in damaged hoses, cables, and wires.

# Change Gun Position (Left and Right)

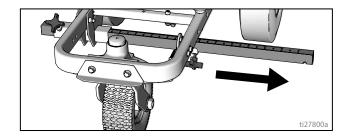
## Removal

1. Loosen vertical gun arm knob on gun arm mounting bar and remove.



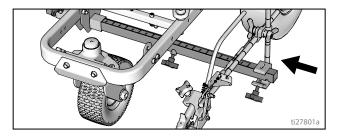


Extend mounting bar on opposite side of the machine.



## Installation

1. Install vertical gun mount onto gun bar.

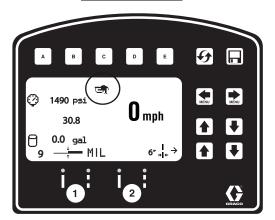


**NOTE:** Make sure all hoses, cables, and wires are properly routed through brackets.

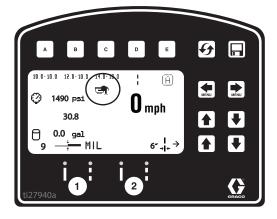
# **Trigger Sensor Adjustment**

 Start striper engine. Engage trigger. Spray icon should appear simultaneously with start of fluid spray.

**Standard Series** 

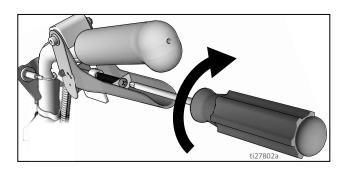


**HP Auto Series** 



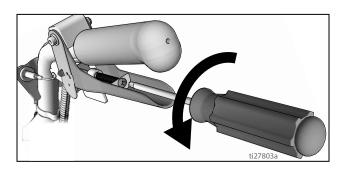
## No fluid spray

2. Turn screw in handle clockwise if spray icon appears before fluid spray starts.

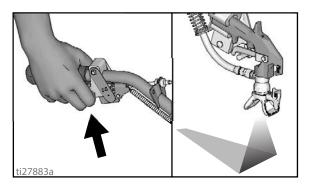


## No spray icon

3. Turn screw in handle counterclockwise if fluid spray starts before spray icon appears.

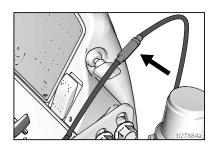


4. Continue adjusting screw in handle until timing of spray icon and fluid spray are synchronized. Adjustment of the gun cables might be necessary.



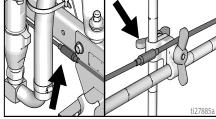
# **Gun Cable Adjustment**

Adjusting the gun cable will increase or decrease the gap between the trigger plate and the gun trigger. To adjust trigger gap, perform the steps below.

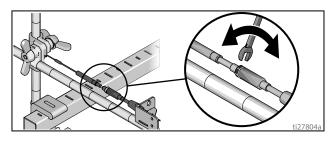


**Standard Series** 





1. Use wrench to loosen locking nut on cable adjuster.

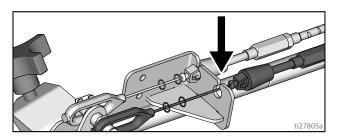


- 2. Loosen or tighten adjuster until desired result is achieved. **NOTE:** More thread exposed means less gap between gun trigger and trigger plate.
- 3. Use wrench to tighten locking nut on the adjuster.

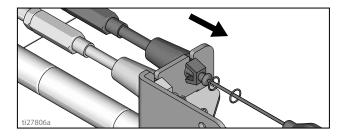
## Adding Gun Cable (HP Auto Series)

The HP Auto Series can be equipped with two gun actuators. Each gun actuator is capable of operating one cable.

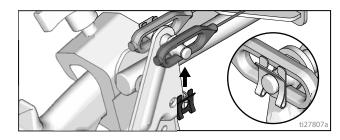
- 1. Select cable end with adjuster.
- 2. Install exposed cable through cable bracket slot.



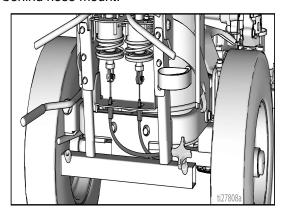
3. Insert plastic cable retainer into cable bracket hole.



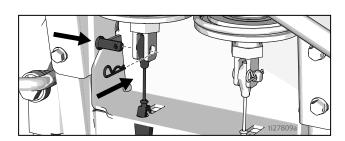
 Install cable end onto trigger plate pin and install clip.



Route cable around unit and up through cable holes behind hose mount.



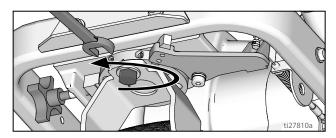
 Route cable end loop through rectangular hole in bracket and insert plastic cable retainer into the actuator bracket. Install cable end onto actuator rod and install pin.



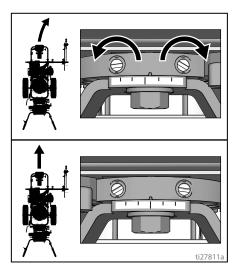
# **Straight Line Adjustment**

The front wheel is set to center the unit and allow the operator to form straight lines. Over time, the wheel may become misaligned and will need to be readjusted. To re-center the front wheel, perform the following steps:

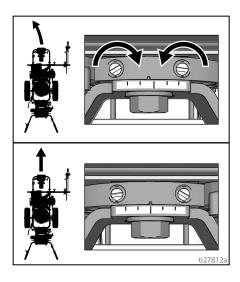
1. Loosen bolt on the front wheel bracket.



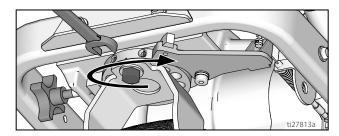
2. If striper arcs to the right, loosen left set screw and tighten right set screw for fine tune adjustment.



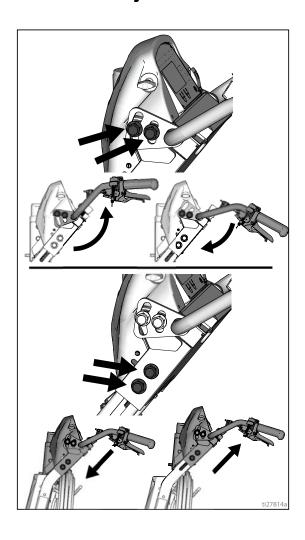
3. If striper arcs to the left, loosen right set screw and tighten left set screw.



4. Roll the striper. Repeat steps 2 and 3 until striper rolls straight. Tighten bolt on wheel alignment plate to lock the new wheel setting.



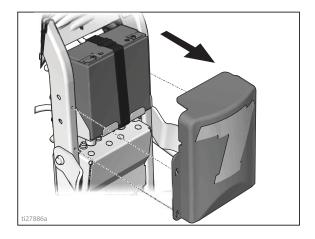
# **Handle Bar Adjustment**



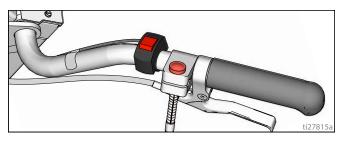
# Dot Laser (if applicable)



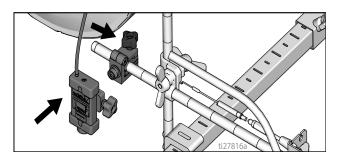
1. Remove battery cover.



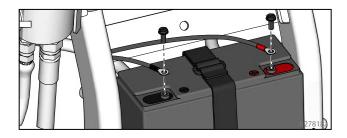
2. Attach ON/OFF switch to desired location on the handle bar.



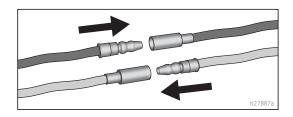
3. Attach laser to desired location on the gun arm.



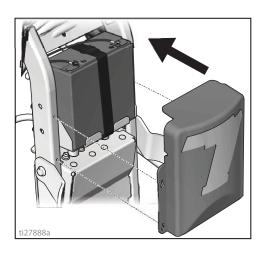
4. Route wires from the switch to the battery and connect to the (+) and (-) terminals.



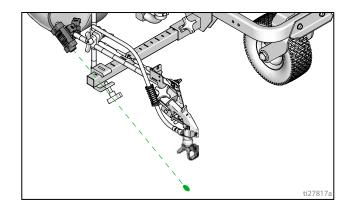
5. Connect the switch leads to the wire harness.



6. Reattach battery cover.



7. Turn on laser and position dot underneath gun head.



# **Cleanup**



This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

- Perform Pressure Relief Procedure, page 11.
- 2. Remove guard and SwitchTip from all guns.



3. Unscrew cap, remove filter. Assemble without filter.



4. Clean filter, guard and SwitchTip in flushing fluid.

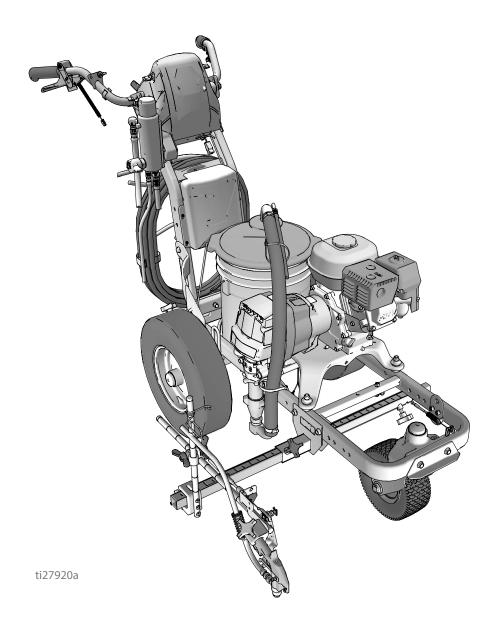


- Place siphon tube set in grounded metal pail partially filled with flushing fluid. Attach ground wire to true earth ground. Perform Startup steps 10 17 (see page 13) to flush out paint in sprayer. Use water to flush water-base paint and mineral spirits solvent (also called white spirit) to flush oil-base paint.
- 6. Hold gun against paint bucket and pull trigger until water or solvent appears.



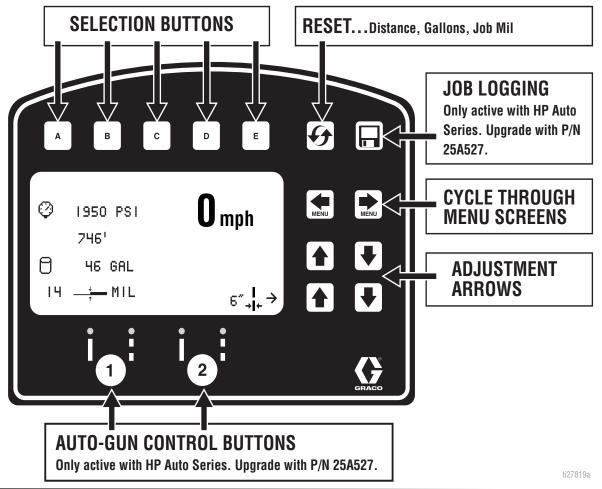
- Move gun to solvent or water bucket. Hold gun against bucket and pull trigger until the system is thoroughly flushed.
- 8. Fill pump with Pump Armor and reassemble filter, guard and SwitchTip.
- 9. Each time you spray and store, fill throat packing nut with TSL to decrease packing wear.

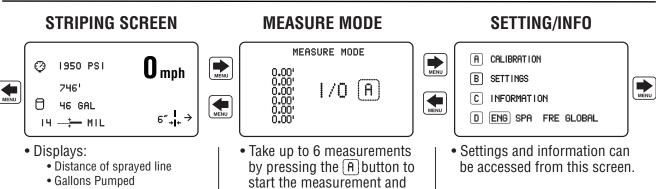
# **Standard Series**



# LineLazer V LiveLook Display

## **Standard Series**





pressing it again to end

the measurement.

ti27820a

• Job Mil and Live Mil

• Input Line Width

Speed

Pressure

3A3388A Operation 25

• For accurate distance calculations,

Press A to calibrate the machine.

Use a distance of at least 25 feet

or more.

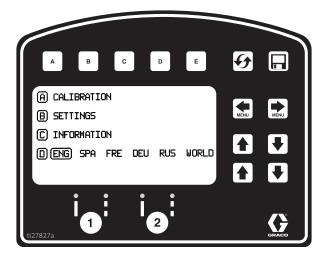
the machine must be calibrated.

# **Initial Setup (Standard Series)**

The initial setup prepares the striper for operation based on a number of user entered parameters. Language selections and the units of measure selections can be set before you start or changed later.

## Language

From Setup/Information select appropriate language by pressing D until the language is outlined.



ENG = English

SPA = Spanish

FRE = French

DEU = German

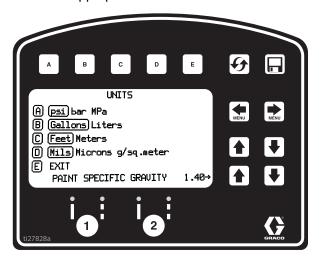
RUS = Russian

WORLD = Symbols see **World Symbol Key**, page 59.

NOTE: Language can be changed later.

### **Units**

Press **B** to enter settings and then **B** again to enter units. Select appropriate units of measure.



**US Units** 

Pressure = psi

Volume = gallons

Distance = feet

Line Thickness = mil

#### SI Units

Pressure = bar (MPa available)

Volume = liters

Distance = meters

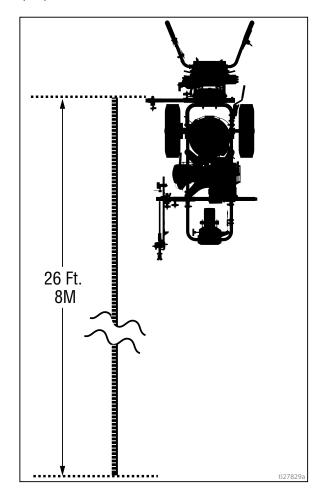
Line thickness = micron ( $g/m^2$  available)

Paint Specific Gravity = Use UP and DOWN arrows to set specific gravity. Required to determine paint thickness.

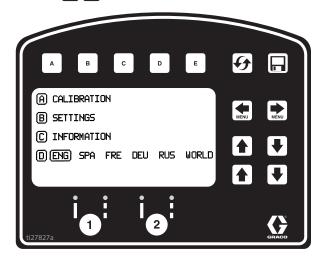
**NOTE:** All units can be changed individually at any time.

## **Calibration**

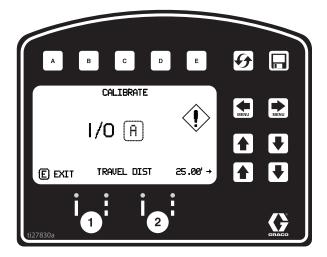
- 1. Check rear tire pressure  $55 \pm 5$  psi (379  $\pm$  34 kpa) and fill if necessary.
- 2. Extend steel tape to distance greater than 26 ft. (8m).



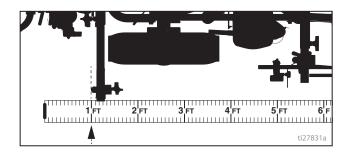
3. Press to select Setup/Information.



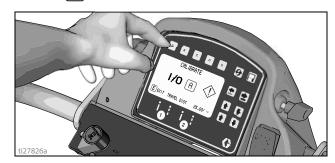
4. Press A for Calibration. Set TRAVEL DIST to 25 ft (7.6m) or longer. Longer distances ensure better accuracy, depending on conditions.



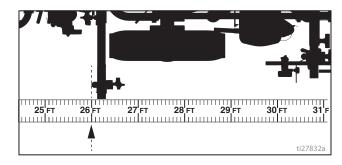
5. Align part of the unit with 1 foot (30.5cm) on steel tape.



6. Push A to start calibration.



- Move striper forward. Keep unit aligned with steel tape.
- Stop when chosen part of unit aligns with 26-ft (8m), or distance entered, on steel tape (25-ft./ 7.6m distance).



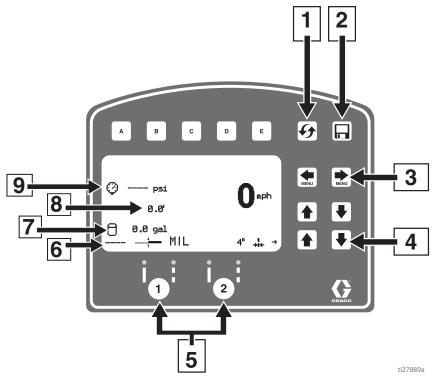
9. Push A to complete calibration.



- Calibration is not complete when the exclamation symbol is displayed.
- 10. Calibration is now complete.

Go to **Measure Mode (Standard Series)**, page 29, and verify accuracy by measuring the tape.

# **Striping Mode (Standard Series)**



Ref.	Description
1	Resets Distance, Gallons, Mils
*2	Job logging
3	Scroll between menu screens
4	Line width adjustment buttons
*5	Auto gun buttons
6	MIL thickness. While spraying "Instant MIL avg" is displayed. When stopped total "Job MIL avg" is displayed.
7	Total gallons sprayed
8	Total line length sprayed.
9	Pressure

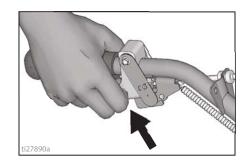
<sup>\*</sup> Not active in Standard Series. Upgrade to HP Auto Series with P/N 25A527.

## **Operating in Striping Mode**

- 1. Make sure engine is running.
- 2. Set pump switch to ON.



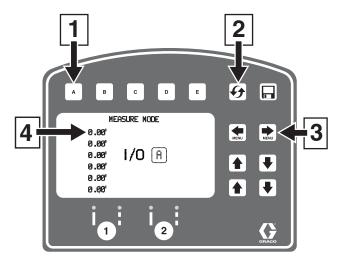
3. Pull trigger to spray.



# **Measure Mode (Standard Series)**

Measure Mode replaces a tape measure to measure distances when laying out an area to be striped.

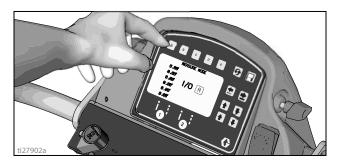
1. Use to select Measure Mode.



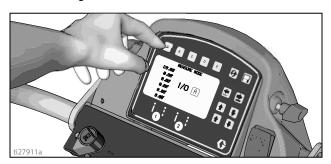
ti27834a

Ref.	Description
	Press to start measurement, Press to stop measurement
2	Hold to reset values to zero
3	Scroll between main menu screens
4	Last measurement taken

2. Press and release A. Move striper forwards or backwards. (Moving backwards is a negative distance.)

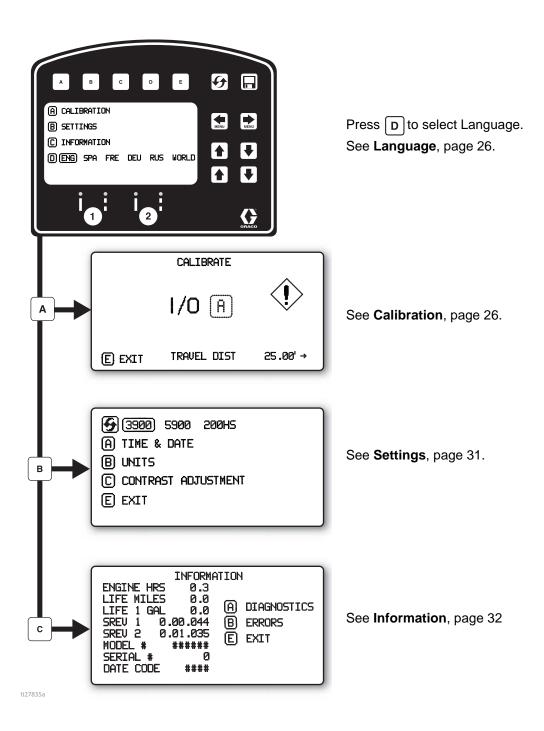


3. Press and release A to end measured length. Up to six lengths are viewable.



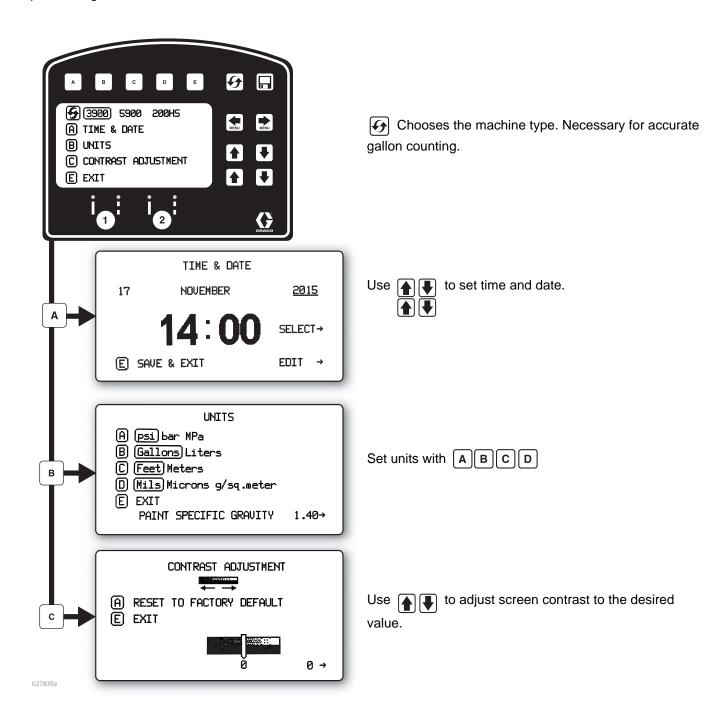
# Setup/Information

Use to select Setup/Information.



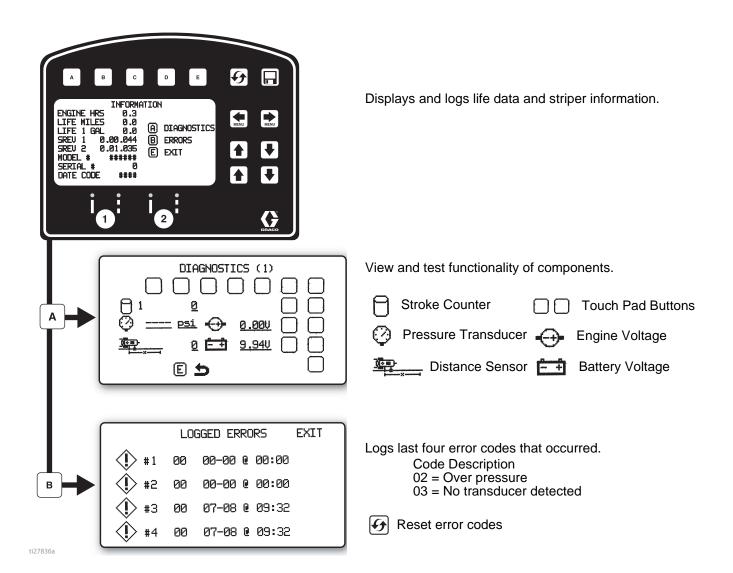
# **Settings**

Use to select Setup/Information. Press B to open Settings Menu.

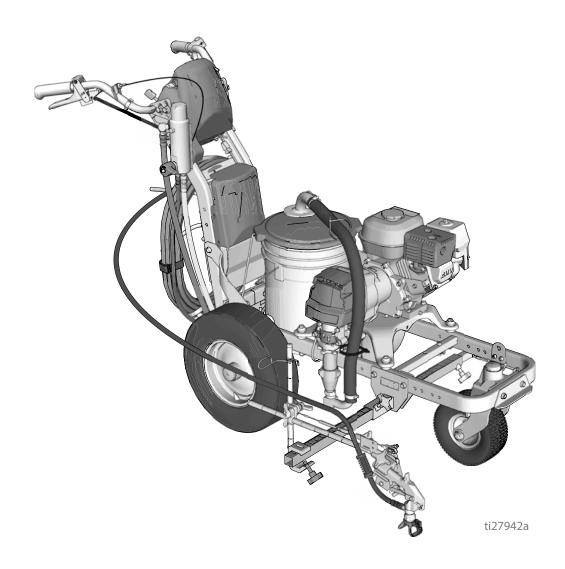


## Information

Use to select Setup/Information. Press c to open Information Menu.

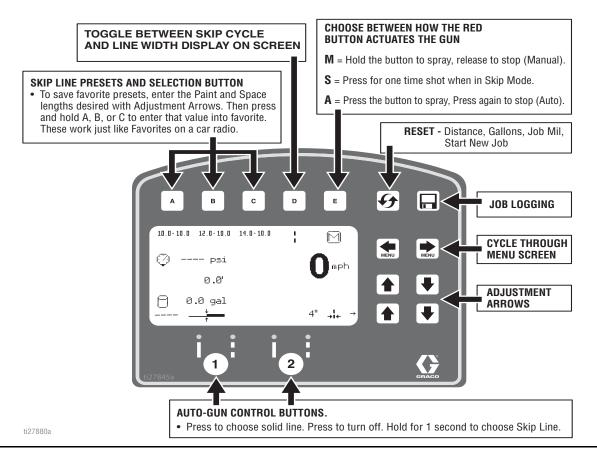


# **HP Auto Series**

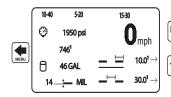


# **LineLazer V LiveLook Display**

## **HP Auto Series**



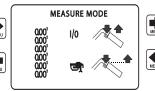
### STRIPING SCREEN



- Main striping screen. Must be in this mode to electronically actuate guns.
- Automatic Skip Cycles can be laid from this screen. Choose skip line on the desired gun to fire. Enter the Paint and Space distance wanted and begin spraying.
- Press the E Button to choose how the red button actuates the guns.
- M = Hold to spray, release to stop
- **S** = Press for one time shot when in Skip Mode.
- A = Press to start, press to stop

34

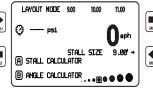
### **MEASURE MODE**



- Measure Mode. Ability to take up to 6 measurements by pressing the red button to start the measurement and pressing it again to end the measurement.
- If an Auto Gun is selected (see below) and the red button is held down, a dot will be dropped every 12" until the red button is released.

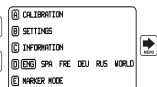


### LAYOUT MODE



- Layout Mode. Drop a dot at a chosen distance to layout a parking lot.
- Enter stall size, activate an auto gun, press the red button, and roll the machine. To stop dotting, press the red button again. Favorites can be saved just like in the main screen.
- A STALL CALCULATOR see page 38
- B ANGLE CALCULATOR see page 39

### **SETTING/INFO**



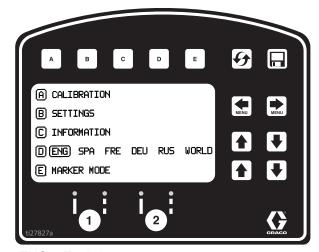
- Settings and Information can be accessed from this screen.
- For accurate distance calculations the machine must be calibrated. Press A to calibrate the machine. Use a distance of at least 25' or more.

# **Initial Setup (HP Auto Series)**

The initial setup prepares the striper for operation based on a number of user entered parameters. Language selections and the units of measure selections can be set before you start or changed later.

## Language

From Setup/Information select appropriate language by pressing D until the language is outlined.



ENG = English

SPA = Spanish

FRE = French

DEU = German

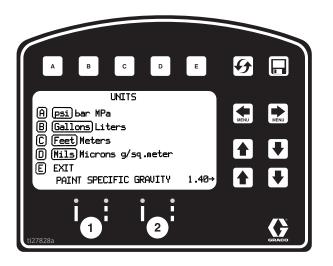
RUS = Russian

WORLD = Symbols see **World Symbol Key**, page 59.

NOTE: Language can be changed later.

### **Units**

Press **B** to enter settings and then **B** again to enter units. Select appropriate units of measure.



**US Units** 

Pressure = psi

Volume = gallons

Distance = feet

Line Thickness = mil

SI Units

Pressure = bar (MPa available)

Volume = liters

Distance = meters

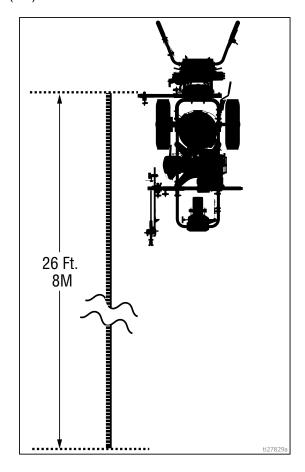
Line thickness = micron (g/m² available)

Paint Specific Gravity = Use UP and DOWN arrows to set specific gravity. Required to determine paint thickness.

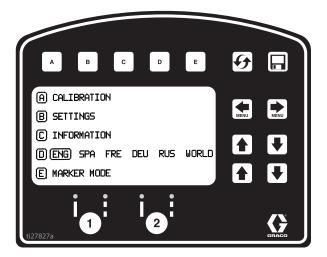
**NOTE:** All units can be changed individually at any time.

## **Calibration**

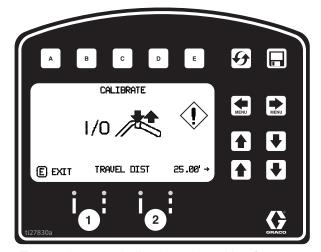
- 1. Check rear tire pressure  $55 \pm 5$  psi (379  $\pm$  34 kpa) and fill if necessary.
- 2. Extend steel tape to distance greater than 26 ft. (8m).



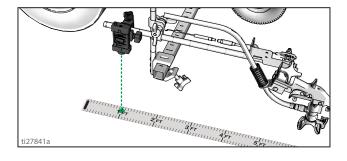
3. Press to select Setup/Information.



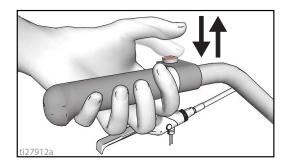
4. Press A for Calibration. Set TRAVEL DIST to 25 ft (7.6m) or longer. Longer distances ensure better accuracy, depending on conditions.



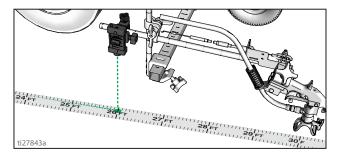
5. Turn on laser and align laser dot with 1 foot (30.5cm) on steel tape.



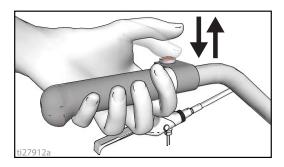
Press and release gun trigger control to start calibration.



- 7. Move striper forward. Keep laser dot on steel tape.
- 8. Stop when laser aligns with 26-ft (8m) or distance entered on steel tape (25-ft./7.6m distance).

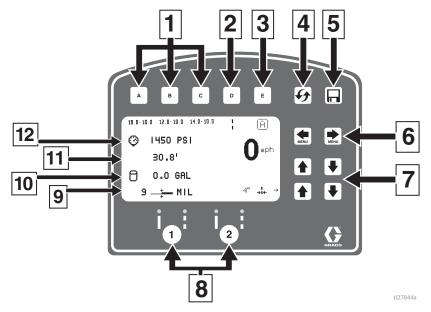


Press and release gun trigger control to complete calibration.



- Calibration is not complete when the exclamation symbol is displayed.
- Calibration is finished when the check mark symbol
   is displayed.
- 10. Calibration is now complete.

# **Striping Mode (HP Auto Series)**



Ref.	Description
1	Select a "Favorite", press for less than one second.
'	<b>Save</b> a "Favorite", press and hold for more than three seconds.
2	Cycles between viewing line width or paint and space value.
	Cycles between Manual Mode, Semi-Automatic Mode, Automatic Mode.
	Manual Mode [ Press and hold gun trigger control to stripe.
3	Semi-Automatic Mode :: Press and release gun trigger control to stripe the programmed length one time when in Skip Mode.
	Automatic Mode [ : Press and release gun trigger control to start striping. Press and release button again to stop.
4	Resets values and starts recording a new job.
5	Job Data Logger, page 47.
6	Scrolls between menu screens.
7	Paint and Space length <b>OR</b> line width adjustment buttons.
8	Auto guns activation buttons.
9	MIL thickness. While spraying "Instant MIL avg" is displayed. When stopped total "Job MIL avg" is displayed.
9	displayed. When stopped total "Job MIL avg" is
	displayed. When stopped total "Job MIL avg" is displayed.

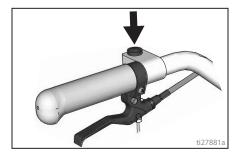
## **Operating in Striping Mode**

Striper must be running before activating gun trigger control.

- 1. Make sure engine is running.
- Use gun activation buttons to select guns and line type.



3. Press gun trigger control to begin spraying.



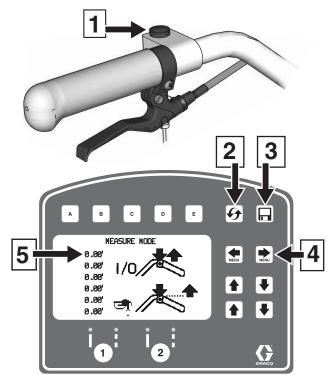
In Automatic Mode or Semi-Automatic Mode the  $\stackrel{\frown}{\boxminus}$  or

will flash when gun trigger control is pressed to signal mode is active.

# **Measure Mode (HP Auto Series)**

Measure Mode replaces a tape measure to measure distances when laying out an area to be striped.

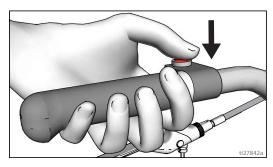
1. Use to select Measure Mode.



ti27914a

Ref.	Description
1	Press to start measurement, Press to stop measurement.
2	Hold to reset values to zero.
3	Job Data Logger, page 47.
4	Scroll between main menu screens
5	Last measurement taken

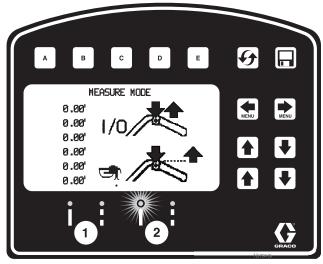
2. Press and release gun trigger control. Move striper forwards or backwards. (Moving backwards is a negative distance.)

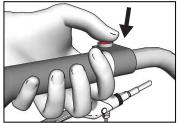


3. Press and release gun trigger control to end measured length. Up to six lengths are viewable.

The most recent measured length is also saved as the measured distance in the Stall Calculator display. See **Stall Calculator**, page 40.

If an auto gun is activated, press and hold gun trigger control at any time to apply a dot. If trigger is held while striper is moving, a dot is marked every 12-inches (30.5cm).



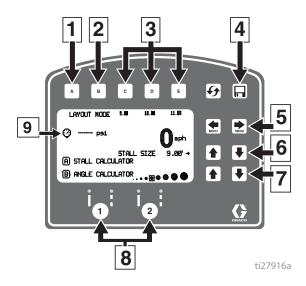




# **Layout Mode**

Layout Mode is used to calculate and mark parking lot stalls.

1. Use to select Layout Mode.

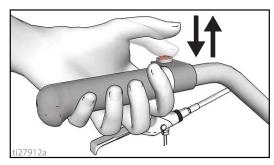


Ref.	Description	
1	Opens Stall Calculator Menu. See <b>Stall Calculator</b> , page 40.	
2	Opens Angle Calculator Menu. See <b>Angle Calculator</b> , page 41.	
3	<b>Select</b> a "Favorite", press for less than one second.	
	<b>Save</b> a "Favorite", press and hold for more than three seconds.	
4	Job Data Logging, page 47.	
5	Scroll between menu screens.	
6	Adjust stall size/dot spacing.	
7	Adjust dot size.	
8	Auto Gun activation buttons.	
9	Pressure.	

2. Use gun activation buttons to select guns.

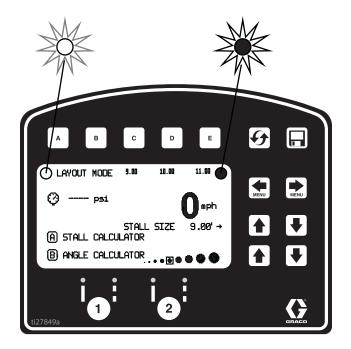


3. Press and release gun trigger control and move striper forward.



- 4. Striper default is to place a dot every 9.0 ft (2.7m) to mark the stall size. Stall size is adjustable.
- 5. Dots are laid down until gun trigger control is pressed and released again.

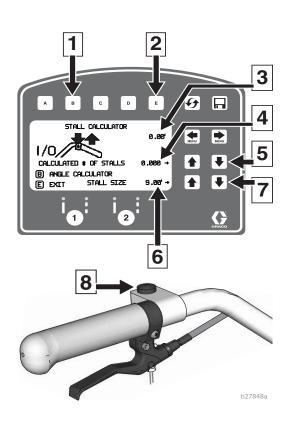
An indicator on the screen alternately flash when gun trigger control is pressed to signal mode is active.



#### **Stall Calculator**

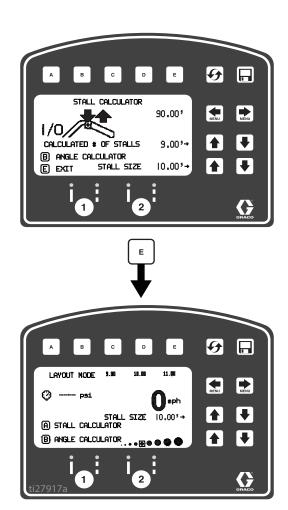
Stall Calculator is used to set the stall size. The striper divides the measured length by the stall size to determine the number of stalls that will fit in the length measured. User can adjust number of stalls to a round number and stall width is calculated.

1. Use to select Layout Mode. Press A to open Stall Calculator Menu.



Ref. Description Opens Angle Calculator Menu. See Angle Calculator, page 41. 2 Exits and returns stall size to Layout Mode. Measured distance. Calculated # of stalls. Changing the number of stalls will change the stall size. 5 Adjusts number of stalls. Stall size. Changing stall size changes the calculated # of stalls. 7 Adjusts stall size. Press to start measurement, Press to stop measurement.

- The most recent length measured in Measure Mode is automatically displayed. Press gun trigger control to start a new measurement. Press again to stop measuring.
  - Stall size and calculated number of stalls are both adjustable.
- 3. Press E to return to Layout Mode. The Stall size is saved and displayed on the Layout Mode screen.

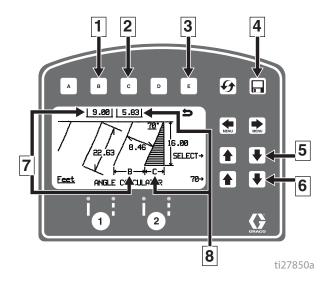


 Press and release gun trigger control to start marking dots. Press and release gun trigger control again to stop.

# **Angle Calculator**

Angle Calculator is used to determine the offset value and dot spacing value for a layout.

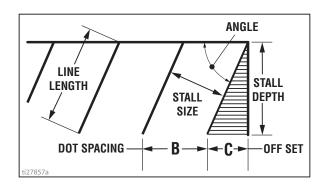
1. Use to select Layout Mode. Press B to open Angle Calculator Menu.



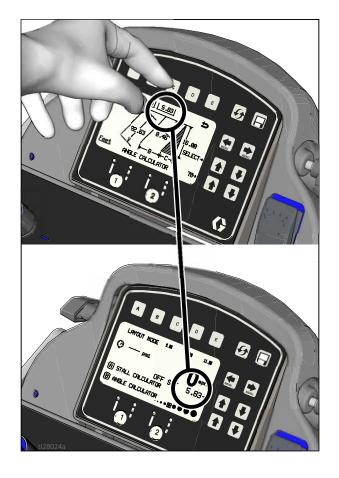
Ref.	Description
1	Transfers calculated dot spacing, B, to Layout Mode.
2	Transfers calculated off set, C, to Layout Mode.
3	Exits and returns to Layout Mode without transferring any values.
4	Data Logging.
5	Select input variables.
6	Adjust the variable selected.
7	Calculated dot spacing, B.
8	Calculated off set, C.

2. Dot spacing (B) and offset (C) are calculated based on the parameters entered:

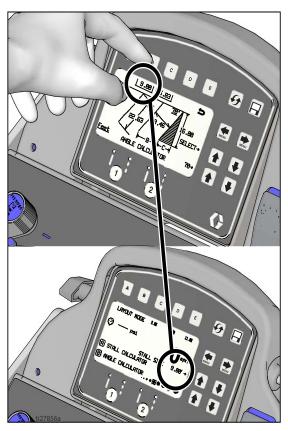
Stall angle Stall depth Stall size (width) Line Length



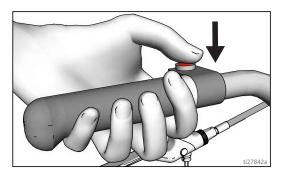
3. Press c to transfer calculated off set distance to Layout Mode. Save this value in favorites if desired.



4. Press B to transfer calculated dot spacing distance to Layout Mode. Save this value in favorites if desired.

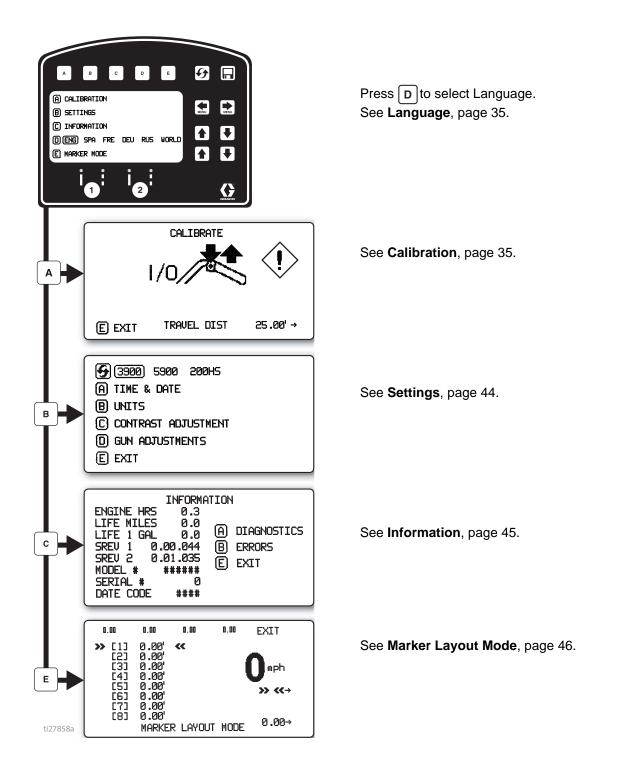


5. Press and release gun trigger control to start marking stall size dots. Press and release gun trigger control to stop marking.



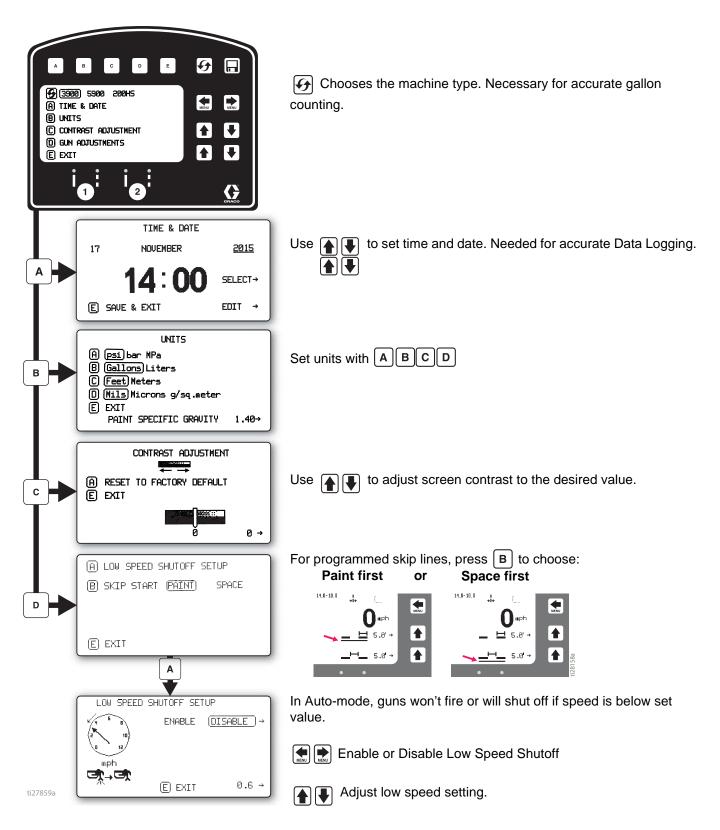
# Setup/Information

Use to select Setup/Information.



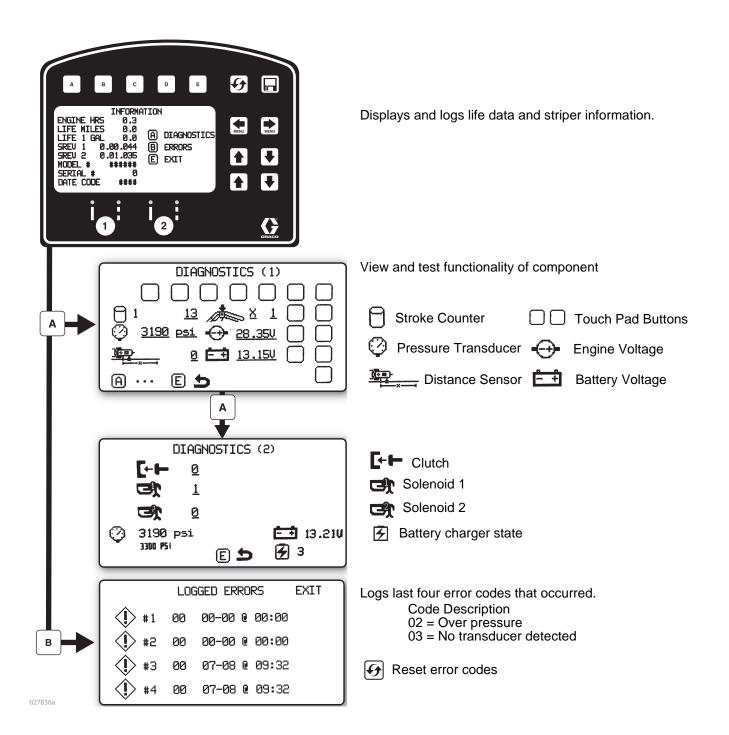
# **Settings**

Use to select Setup/Information. Press B to open Settings Menu.



### Information

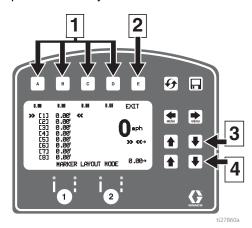
Use to select Setup/Information. Press c to open Information Menu.



#### **Marker Layout Mode**

The Marker Layout Mode feature sprays a dot or a series of dots to mark an area.

1. Use to select Setup/Information. Press E to open Marker Layout Mode.



Ref.	Description		
Select a "Favorite", press for less than one ond.			
'	<b>Save</b> a "Favorite", press and hold for more than three seconds.		
2	Exits and returns to Information Menu.		
3	Select value to change.		
4	Adjust spacing value.		

- 2. Use arrow keys to set up a marker pattern.
- Marker layout example shows a typical lane layout for reflective markers. Set space sizes up to eight consecutive measurements. By leaving zeros in any space, Marker Layout Mode will skip to the next measurement in a continuous loop.

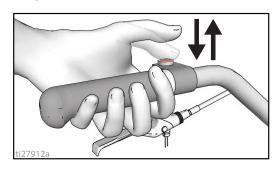
Some other uses of Marker Layout Mode are:

- Multiple spaced handicap stall layout
- Double line stalls

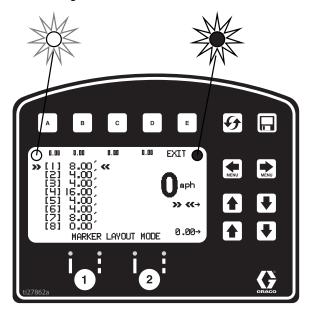
4. Set gun switch to skip line or solid line.

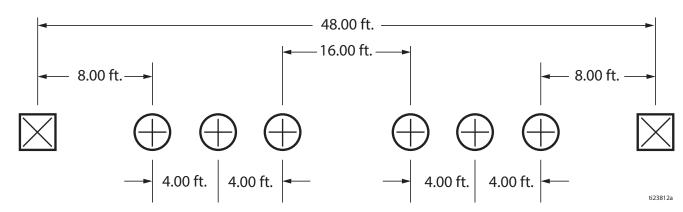


5. Press and release gun trigger control to start marking dots. Press and release gun trigger control again to stop.



An indicator before and after Marker Mode on the screen alternately flash when gun trigger control is pressed to signal mode is active.

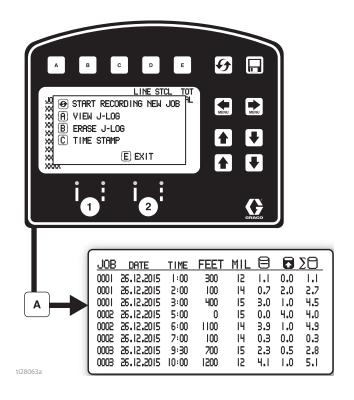




# **Data Logging**

The LLV control is equipped with Data Logging, which allows the user to recall job data.

- Press the to open the Data Logging pop up window.
- 2. Choose to start recording a new job, view the J-Log, erase the J-Log, or take a time stamp.
- On the main striping screen, if the user resets the data with a new job is automatically started.



- Start recording a new job.
- B Erase the entire J-Log
- c User requested time stamp for the J-Log.

- Gallons/liters of line painted
- Gallons/liters of stencil painted
- ∑ Total gallons/liters

J-Log is a constant data recorder that will take a time stamp and show the data since the previous time stamp. Time stamps occur at the following intervals:

- · Every time the machine is turned on
- · Every hour of constant run time
- · When the user manually takes a time stamp
- When line width changes and paint is sprayed
- · When a new job is started

When the J-Log is 90% full, the user will be notified. If the J-Log is 100% full, Data Logging stops until the user clears the J-Log.

# **Maintenance**

# LineLazer V 3900, 5900

#### **Periodic Maintenance**

DAILY: Check engine oil level and fill as necessary.

**DAILY:** Check hose for wear and damage.

**DAILY:** Check gun safety for proper operation.

DAILY: Check pressure drain valve for proper opera-

DAILY: Check and fill gas tank.

**DAILY:** Verify calibration.

**AFTER THE FIRST 20 HOURS OF OPERATION:** Drain engine oil and refill with clean oil. Reference Honda Engines Owner's Manual for correct oil viscosity.

**WEEKLY:** Remove air filter cover and clean element. Replace element, if necessary. If operating in an unusually dusty environment: check filter daily and replace, if necessary.

Replacement elements can be purchased from your local HONDA dealer.

**WEEKLY:** Check level of TSL in displacement pump packing nut. Fill nut, if necessary. Keep TSL in nut to help prevent fluid buildup on piston rod and premature wear of packings.

**AFTER EACH 100 HOURS OF OPERATION:** Change engine oil. Reference Honda Engines Owner's Manual for correct oil viscosity.

**SPARK PLUG:** Use only BPR6ES (NGK) or W20EPR-U (NIPPONDENSO) plug. Gap plug to 0.028 to 0.031 in. (0.7 to 0.8 mm). Use spark plug wrench when installing and removing plug.

#### **Caster Wheel**

- 1. Once each year, tighten nut under dust cap until spring washer bottoms out, then back off the nut 1/2 to 3/4 turn.
- 2. Once each month, grease the wheel bearing.
- Check pin for wear. If pin is worn out, there will be play in the caster wheel. Reverse or replace the pin as needed.
- 4. Check caster wheel alignment as necessary. To align; page 21.

# **Troubleshooting**



Problem	Cause	Solution
Engine won't start	Engine switch is OFF.	Turn engine switch ON.
	Engine is out of gas.	Refill gas tank. Honda Engines Owner's Manual.
	Engine oil level is low	Try to start engine. Replenish oil, if necessary. Honda Engine Owner's Manual.
	Spark plug cable is disconnected or damaged.	Connect spark plug cable or replace spark plug.
	Cold engine.	Use choke.
	Fuel shutoff lever is OFF.	Move lever to ON position.
	Oil is seeping into combustion chamber.	Remove spark plug. Pull starter 3 to 4 times. Clean or replace spark plug. Start engine. Keep sprayer upright to avoid oil seepage.
Engine operates, but dis-	Error code displayed?	Reference error codes. Page 32.
placement pump does not operate.	Pump switch is OFF.	Turn pump switch ON.
орегане.	Pressure setting is too low.	Turn pressure adjusting knob clockwise to increase pressure.
	Fluid filter is dirty.	Clean filter. Page 23.
	Tip or tip filter is clogged.	Clean tip or tip filter. See spray gun manual.
	Displacement pump piston rod is stuck due to dried paint.	Repair pump. See pump manual.
	Connecting rod is worn or damaged.	Replace connecting rod.
	Drive housing is worn or damaged.	Replace drive housing.
	Electrical power is not energizing clutch field.	Check wiring connections. Page 58.
		Reference wiring diagram. Page 58.
		With pump switch ON and pressure turned to MAXIMUM, use a test light to check for power between clutch test points on control board.
		Disconnect clutch wires from control board and measure resistance across clutch coil. At 70° F, the resistance must be between 1.2+0.2 ohms (LineLazer V 3900); 1.7+0.2 ohms (LineLazer 5900); if not, replace pinion housing.
		Have pressure control checked by authorized Graco dealer.
	Clutch is worn, damaged, or incorrectly positioned.	Replace clutch. Page 55.
	Pinion assembly is worn or damaged.	Repair or replace pinion assembly.

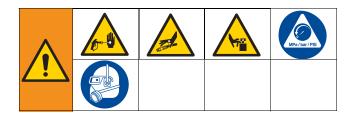
Pump output is low.    Piston ball is not seating.   Piston ball. See pump manual.	Problem	Cause	Solution
Piston packings are worn or damaged.  O-ring in pump is worn or damaged. Replace o-ring. See pump manual.  Intake valve ball is not seating properly.  Clean intake valve. See pump manual.  Engine speed is too low.  Clutch is worn or damaged. Replace clutch. Page 55.  Pressure setting is too low.  Fluid filter (11), tip filter or tip is clogged or dirty.  Large pressure drop in hose with heavy materials.  Excessive paint leakage into throat packing nut.  Excessive paint leakage into throat packing nut.  Fluid is spitting from gun.  Fluid is spitting from gun.  Fluid supply is low or empty.  Fluid supply is low or empty.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Fluid supply is low or empty.  Refill fluid supply. Prime pump. See operation manual.  Clear tip. See syray gun manual.  Air in pump or hose.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and tighten all fluid connections. Resolute gunp pump dry.  Check and	Pump output is low.	Strainer is clogged.	Clean strainer.
O-ring in pump is worn or damaged.   Replace o-ring. See pump manual.		Piston ball is not seating.	Service piston ball. See pump manual.
Intake valve ball is not seating properly.  Intake valve. See pump manual.  Intake valve. See pump manual.  Engine speed is too low.  Clutch is worn or damaged. Pressure setting is too low.  Fluid filter (11), tip filter or tip is clogged or dirty.  Large pressure drop in hose with heavy materials.  Large pressure drop in hose with heavy materials.  Excessive paint leakage into throat packing nut.  Excessive paint leakage into throat packing nut.  Throat packings are worn or damaged.  Pluid is spitting from gun.  Air in pump or hose.  Pump is difficult to prime.  Air in pump or hose.  Increase throat packing nut spacer. Tighten throat packing into throat packing nut is loose.  Fluid supply is low or empty.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Fluid supply is low or empty.  Air in pump or hose.  Check and tighten all fluid connections. Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Pump packings are worn.  Paint is too thick.  Engine speed is too low.  Clutch supeaks each time  Clutch supeaks each time  Clutch supeaks each time  Clutch supeaks each other.  Clutch surfaces are not matches to each other.		Piston packings are worn or damaged.	Replace packings. See pump manual.
Intake valve ball is packed with material.  Engine speed is too low.  Clutch is worn or damaged.  Pressure setting is too low.  Fluid filter (11), tip filter or tip is clogged or dirty.  Large pressure drop in hose with heavy materials.  Large pressure drop in hose with heavy materials.  Excessive paint leakage into throat packing nut.  Excessive paint leakage into throat packing nut.  Excessive paint leakage into throat packing nut.  Fluid is spitting from gun.  Fluid is spitting from gun.  Fluid supply is low or empty.  Air in pump or hose.  Clean filter. See operation or spray gun manual.  Clean filter. See operation or spray gun manual.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Tip is partially clogged.  Fluid supply is low or empty.  Air in pump or hose.  Check and tighten all fluid connections.  Reflil fluid supply. Prime pump. See operation manual.  Check and tighten all fluid connections.  Reflil fluid supply. Prime pump. See operation manual.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Clutch surfaces are not matches to each other.  Clutch surfaces need to wear into each other.		O-ring in pump is worn or damaged.	Replace o-ring. See pump manual.
Engine speed is too low.  Clutch is worn or damaged. Pressure setting is too low.  Fluid filter (11), tip filter or tip is clogged or dirty.  Large pressure drop in hose with heavy materials.  Clean filter. See operation or spray gun manual.  Clean filter. See operation or spray gun manual.  Large pressure drop in hose with heavy materials.  Clean filter. See operation or spray gun manual.  Use larger diameter hose and/or reduce overall length of hose. Use of more than 100 for 1/4 in hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum performance (50 ft. minimum).  Excessive paint leakage into throat packing nut.  Throat packings are worn or damaged. Pisplacement rod is worn or damaged.  Pisplacement rod is worn or damaged.  Fluid is spitting from gun.  Air in pump or hose.  Fluid supply is low or empty.  Fluid supply is low or empty.  Pump is difficult to prime.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Check fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Pump packings are worn.  Pump packings are worn.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Clutch squeaks each time		Intake valve ball is not seating properly.	Clean intake valve. See pump manual.
Clutch is worn or damaged.   Replace clutch. Page 55.		Intake valve ball is packed with material.	Clean intake valve. See pump manual.
Pressure setting is too low. Fluid filter (11), tip filter or tip is clogged or dirty.  Large pressure drop in hose with heavy materials.  Use larger diameter hose and/or reduce overall length of hose. Use of more than 100 ft of 1/4 in. hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum performance (50 ft. minimum).  Excessive paint leakage into throat packing nut.  Throat packing nut is loose.  Throat packings are worn or damaged.  Displacement rod is worn or damaged.  Replace packings. See pump manual.  Fluid is spitting from gun.  Fluid supply is low or empty.  Pump is difficult to prime.  Air in pump or hose.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Fluid supply is low or empty.  Refill fluid supply prime pump. See operation manual.  Refill fluid supply often to prevent running pump dry.  Pump is difficult to prime.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump dry.  Check and tighten all fluid connections. Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Clutch squeaks each time  Clutch surfaces are not matches to each other  Clutch surfaces need to wear into each other.		Engine speed is too low.	Increase throttle setting. See operation manual.
Fluid filter (11), tip filter or tip is clogged or dirty.   Large pressure drop in hose with heavy materials.   Use larger diameter hose and/or reduce overall length of hose. Use of more than 100 ft of 1/4 in. hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum performance (50 ft. minimum).		Clutch is worn or damaged.	Replace clutch. Page 55.
dirty.  Large pressure drop in hose with heavy materials.  Use larger diameter hose and/or reduce overall length of hose. Use of more than 100 ft of 1/4 in hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum performance (50 ft. minimum).  Excessive paint leakage into throat packing nut.  Throat packings are worn or damaged.  Displacement rod is worn or damaged.  Fluid is spitting from gun.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See operation manual.  Tip is partially clogged.  Fluid supply is low or empty.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See operation manual.  Check fluid supply often to prevent running pump dry.  Check and tighten all fluid connections. Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Paint is too thick.  Engine speed is too high.  Clutch squeaks each time  Clutch squeaks each time  Clutch surfaces need to wear into each other.  Clutch surfaces need to wear into each other.		Pressure setting is too low.	Increase pressure. See operation manual.
rials.  length of hose. Use of more than 100 ft of 1/4 in hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum performance (50 ft. minimum).  Excessive paint leakage into throat packing nut.  Throat packing nut is loose.  Throat packings are worn or damaged.  Displacement rod is worn or damaged.  Replace packings. See pump manual.  Air in pump or hose.  Clear tip. See spray gun manual.  Fluid supply is low or empty.  Pump is difficult to prime.  Air in pump or hose.  Air in pump or hose.  Clear tip. See spray gun manual.  Fluid supply is low or empty.  Refill fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Check and tighten all fluid connections. Reprime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Clutch squeaks each time  Clutch squeaks each time  Clutch squeaks each time  Clutch surfaces are not matches to each other  Clutch surfaces need to wear into each other.			Clean filter. See operation or spray gun manual.
into throat packing nut.  Throat packings are worn or damaged.  Displacement rod is worn or damaged.  Replace packings. See pump manual.  Replace rod. See pump manual.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Tip is partially clogged.  Clear tip. See spray gun manual.  Fluid supply is low or empty.  Refill fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Pump is difficult to prime.  Air in pump or hose.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Replace pump packings. See pump manual.  Tip is partially clogged.  Clear tip. See spray gun manual.  Clear tip. See spray gun manual.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Replace pump packings. See pump manual.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Decrease throttle setting before priming pump. See operation manual.		1	length of hose. Use of more than 100 ft of 1/4 in. hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum perfor-
Displacement rod is worn or damaged.  Replace rod. See pump manual.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Tip is partially clogged.  Fluid supply is low or empty.  Pump is difficult to prime.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See operation manual.  Refill fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Air in pump or hose.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Replace pump packings. See pump manual.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Decrease throttle setting before priming pump. See operation manual.  Clutch squeaks each time  Clutch surfaces are not matches to each other  Clutch surfaces need to wear into each other.		Throat packing nut is loose.	
Fluid is spitting from gun.  Air in pump or hose.  Check and tighten all fluid connections. Reprime pump. See Operation manual.  Tip is partially clogged.  Fluid supply is low or empty.  Refill fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Pump is difficult to prime.  Air in pump or hose.  Check and tighten all fluid connections.  Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking.  Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn.  Replace pump packings. See pump manual.  Paint is too thick.  Thin the paint according to supplier's recommendations.  Engine speed is too high.  Decrease throttle setting before priming pump. See operation manual.  Clutch squeaks each time  Clutch surfaces are not matches to each other  Clutch surfaces need to wear into each other.		Throat packings are worn or damaged.	Replace packings. See pump manual.
pump. See Operation manual.  Tip is partially clogged. Clear tip. See spray gun manual.  Fluid supply is low or empty. Refill fluid supply. Prime pump. See operation manual. Check fluid supply often to prevent running pump dry.  Air in pump or hose. Check and tighten all fluid connections. Reduce engine speed cycle pump as slowly as possible during priming.  Intake valve is leaking. Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.  Pump packings are worn. Replace pump packings. See pump manual. Paint is too thick. Thin the paint according to supplier's recommendations. Engine speed is too high. Decrease throttle setting before priming pump. See operation manual. Clutch squeaks each time Clutch surfaces are not matches to each other.		Displacement rod is worn or damaged.	Replace rod. See pump manual.
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Clutch squeaks each time Clutch surfaces are not matches to each other Clutch surfaces need to wear into each other.		Paint is too thick.	
·		Engine speed is too high.	
	•		
High engine speed at no Mis-adjusted throttle setting. Reset throttle to 3600 engine rpm at no load.	High engine speed at no	Mis-adjusted throttle setting.	Reset throttle to 3600 engine rpm at no load.
load. Worn engine governor. Replace or service engine governor.	load.	Worn engine governor.	Replace or service engine governor.

Problem	Cause	Solution
Gallon (liter) counter not	Fluid pressure not high enough.	Must be over 800 psi (55 bar) for counter to add.
adding fluid volume.	Broken or disconnected pump counter wire, both pumps.	Check wires and connections. Replace any broken wires
	Missing or damaged magnet.	Reposition or replace magnet on pump, see Parts manual (Pump parts) for magnet location.
	Bad sensor, both pumps.	Replace sensor.
Sprayer operates, but display does not.	Bad connection between control board and display.	Remove display and reconnect.
	Display damaged.	Replace display.
Distance not adding properly (Measure mode will be	Machine not calibrated.	Perform calibration procedure. See Operation manual.
inaccurate and speed will be wrong).	Rear tire pressure is too low or too high.	Adjust tire pressure to 55 +/- 5 psi (380 +/- 34kPa).
	Gear teeth missing or damaged (right side when standing on platform).	Replace distance gear/wheel hub.
	Distance sensor is loose or broken.	Reconnect or replace sensor.
Mils not calculating or calcu-	Distance sensor.	See "Distance counter not operating properly".
lates wrong.	Gallon counter.	See "Gallon (liter) counter not adding fluid volume."
	Line width not entered.	Set line width on main striping screen.
	Bad or damaged control board.	Replace control board.
Fluid spray starts after spray icon is shown on display.	Interrupter.	Turn screw counterclockwise until spray icon synchronizes with fluid spray, page 19.
Spray icon does not show on	Loose connector.	Check connector and reconnect.
display when fluid is sprayed.	Interrupter is improperly positioned.	Turn screw counterclockwise until spray icon synchronizes with fluid spray, page 19.
	Reed switch assembly is damaged.	Replace reed switch assembly.
	Magnet on assembly is missing.	Replace reed switch assembly.
	Cut or sliced wire.	Replace distance sensor harness.
	Control board is damaged.	Replace control board.
	Display is damaged.	Replace display.
Spray icon is always shown on display.	Interrupter is improperly positioned.	Turn screw clockwise until spray icon is synchronized with fluid spray, page 19.
	Reed switch assembly is damaged.	Replace reed switch assembly.

Problem	Cause	Solution		
AUTO GUN MODE				
Auto Gun won't actuate when the red button is	Gun is not activated.	Press the 1 or 2 button on control to activate a gun.		
pressed.	Cable is not adjusted properly.	Adjust Cable to properly actuate gun trigger, page 20.		
	Not on main striping screen.	Go to main striping screen on control to Actuate Auto Guns.		
	Low Speed Shut off is enabled.	Disable Low Speed Shutoff, see page 43.		
	Battery Voltage is too low.	Check battery voltage on Diagnostic Screen, page 32, or with Volt meter. If below 11.5V, charge battery or replace battery.		
	Cable is not adjusted properly.	Adjust Cable to properly actuate gun trigger, page 20.		
	Red button is broken.	Test button functionality in Diagnostic screen. page 32, replace if broken.		
	Auto Gun Cable is broken or extremely kinked resulting in too much drag.	Replace Auto Gun Cable.		
	Solenoid wire is disconnected or broke.	Check Wiring Diagram, page 58, repair or replace wires if necessary.		
	Fuse to battery is removed or blown.	Check and replace fuse.		
	Solenoid is jammed.	Spray Lubrication on solenoid plunger.		
	Solenoid is failed.	Check resistance across solenoid wires. Resistance should be between .2 and .26 ohms. If it's not, replace solenoid.		
	Control board is failed.	Replace Control board.		
Line Spacing is not accu-	Wrong line pattern loaded.	Reload the correct pattern.		
rate	Machine is out of calibration.	Calibrate the machine, page 35.		
Battery won't stay charged.	Accessories are left on and drain the battery when unit is not running.	Turn off accessories when machine is not in use.		
	Throttle is not set high enough.	Make sure engine is being ran above 3300 rpm NO LOAD for proper power supply.		
	Power consumption from accessories is higher than engine output.	Reduce accessories or charge battery when necessary.		
	Wiring is broken or disconnected.	Check Wiring Diagram, page 58, repair or replace wires if necessary.		
	Charger is not working.	Check Charging state in diagnostics, page 32, to see if charger is properly working. Replace Board.		
Auto Gun won't shut off	Cable is kinked.	Repair or replace cable.		
	Solenoid is jammed.	Lubricate solenoid plunger, Check for solenoid damage.		
	Needle in gun is clogged.	Clean out gun.		

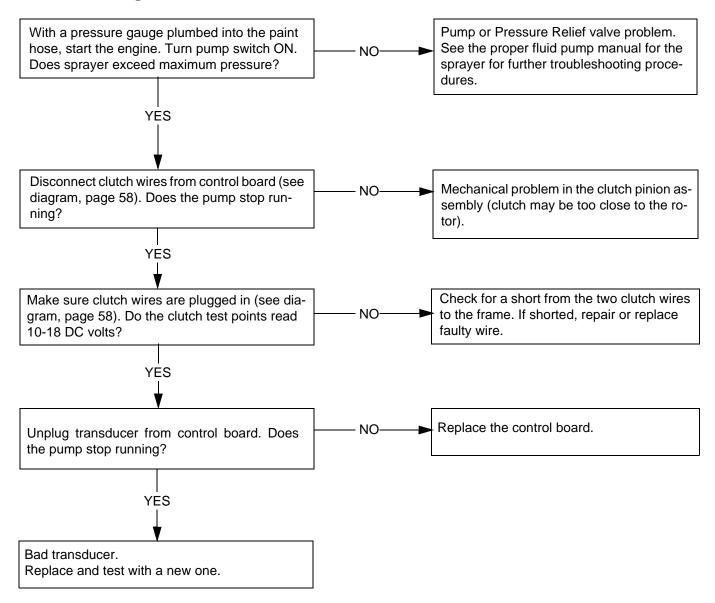
Problem	Cause	Solution		
LAYOUT MODE	LAYOUT MODE			
No dots or poor dots in	Too small of Dot setting.	Increase Dot size, page 39.		
Layout and Marking Mode.	Gun is not activated.	Press the 1 or 2 button on control to activate a gun.		
	Cable is not adjusted properly.	Adjust Cable to properly actuate gun trigger, page 20.		
	Tip clog.	Clear tip or Replace tip.		
	Battery voltage is too low.	Charge battery or replace battery.		
	Pump is not on, or pressure is not set.	Turn on pump and increase pressure to a minimum of 200 psi.		

# Fluid Pump Runs Constantly



- Perform Pressure Relief Procedure, page 11, turn prime valve forward to SPRAY position, and turn power switch OFF.
- 2. Remove control box over.

#### **Troubleshooting Procedure:**

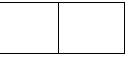


# Pinion Assembly/Clutch Armature/Clamp







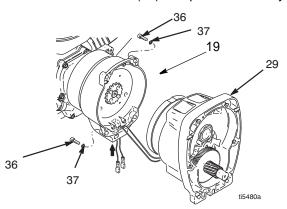


# **Pinion Assembly/Clutch Armature Removal**

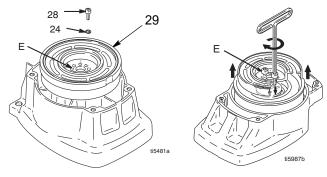
#### **Pinion Assembly**

If pinion assembly (29) is not removed from clutch housing (19), do 1. through 3. Otherwise, start at 4.

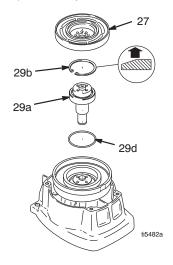
- Remove drive housing.
- 2. Disconnect clutch cable connectors from inside of pressure control.
  - a. Remove two screws (71) and swing down cover (130a).
  - b. Disconnect engine leads from board to engine.
  - c. Remove strain reliefs 130r and 123.
- 3. Remove four screws (36) and pinion assembly (29).



- 4. Place pinion assembly (29) on bench with rotor side up.
- 5. Remove four screws (28) and lock washers (24). Install two screws in threaded holes (E) in rotor. Alternately tighten screws until rotor comes off.

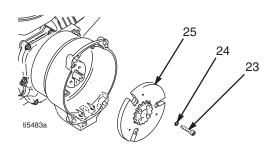


- 6. Remove retaining ring (29b).
- 7. Turn pinion assembly over and tap pinion shaft (29a) out with plastic mallet.



#### **Clutch Armature**

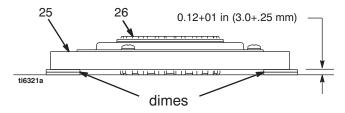
- 8. Use an impact wrench or wedge something between clutch armature (25) and clutch housing to hold engine shaft during removal.
- 9. Remove four screws (23) and lock washers (24).
- 10. Remove armature.



#### Installation

#### **Clutch Armature**

- Lay two stacks of two dimes on smooth bench surface.
- 2. Lay armature (25) on two stacks of dimes.
- 3. Press center of hub (26) down to bench surface.



- 4. Install armature (25) on engine drive shaft.
- 5. Install four screws (23) and lock washers (24) with torque of 125 in-lb.

#### **Pinion Assembly**

- Check o-ring (29d) and replace if missing or damaged.
- 2. Tap pinion shaft (29a) in with plastic mallet.
- 3. Install retaining ring (29b) with beveled side facing up.
- 4. Place pinion assembly on bench with rotor side up.
- Apply thread sealant to screws. Install four screws (28) and lock washers (24). Alternately torque screws to 125 in-lb until rotor is secure. Use threaded holes to hold rotor.
- 6. Install pinion assembly (29) with four screws (36) and washers (37).
- Connect clutch cable connectors to inside of pressure control.

# **Clamp Removal**



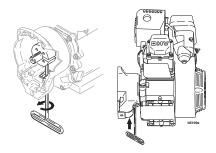






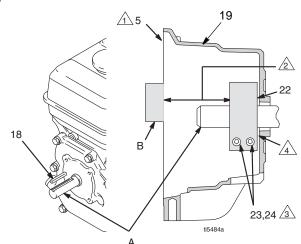
- Remove engine.
- Drain gasoline from tank according to Honda manual.
- Tip engine on side so gas tank is down and air cleaner is up.

- 4. Loosen two screws (24) on clamp (22),
- 5. Push screwdriver into slot in clamp (22) and remove clamp.

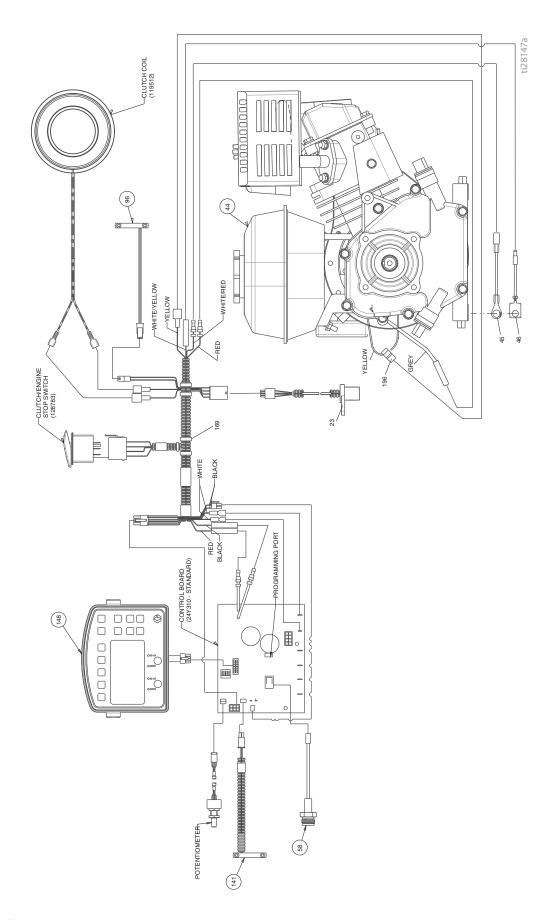


# **Clamp Installation**

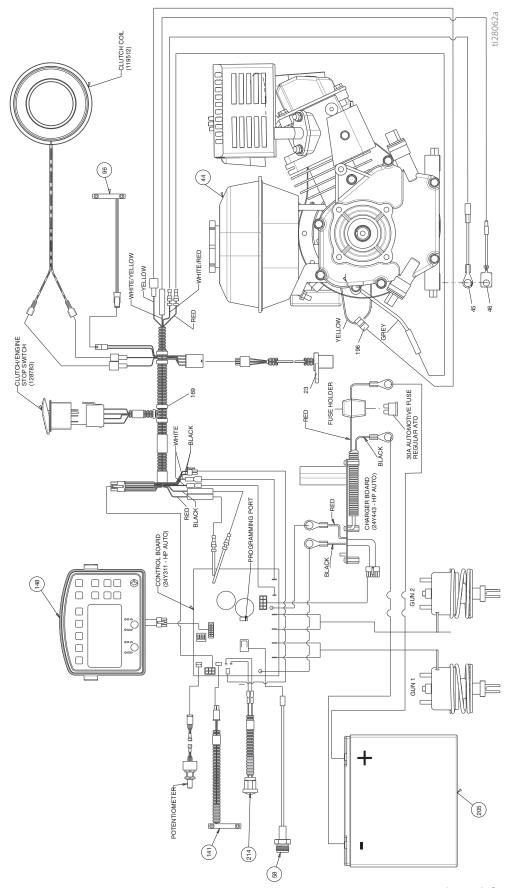
- 1. Install engine shaft key (18).
- Tap clamp (22) onto engine shaft (A). Maintain dimension shown note 2. Chamfer must face engine.
- Check dimension: Place rigid, straight steel bar (B) across face of clutch housing (19). Use accurate measuring device to measure distance between bar and face of clamp. Adjust clamp as necessary.
   Torque two screws (24) to 125 ±10 in-lb (14 ±1.1 N•m).
- 1.550 ± .010 in. (39.37 ± .25 mm) LLV 3900 2.612 ± .010 in. (66.34 ± .25 mm) - LLV 5900
- Torque to 125 ±.10 in-lb (14 ±1.1 N•m)
- A Chamfer this side



# Wiring Diagram (Standard Series)

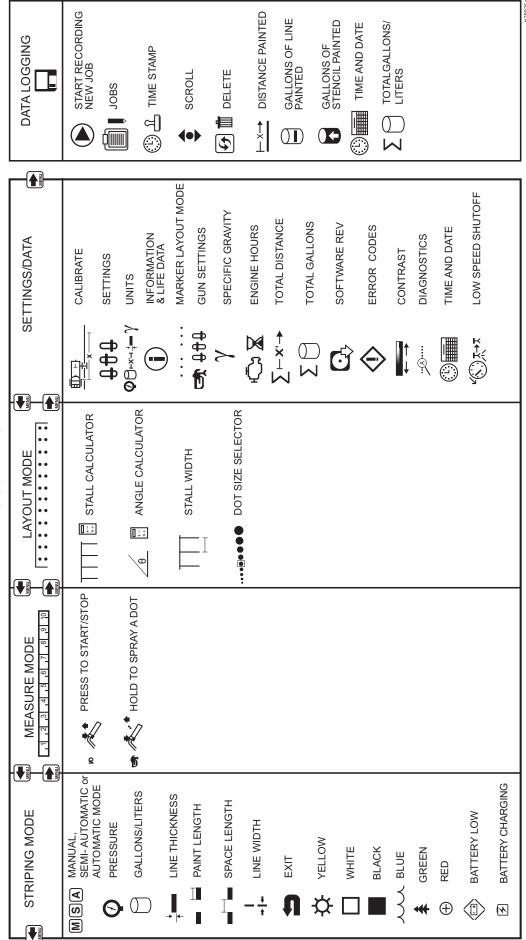


# Wiring Diagram (HP Auto Series)



# World Symbol Key

# LLV GLOBAL SYMBOL KEY MENU SCREENS



# **Technical Specifications**

LineLazer V 3900 Standard Series (Models 17H449, 17H450)		
	U.S. Metric	
Dimensions		
Height	Unpackaged - 44.5 in. Packaged - 52.5 in.	Unpackaged - 113.03 cm Packaged - 133.35 cm
Width	Unpackaged - 34.25 in. Packaged - 37.0 in.	Unpackaged - 86.99 cm Packaged - 93.98 cm
Length	Unpackaged - 68.75 in. Packaged - 73.5 in.	Unpackaged - 174.63 cm Packaged - 186.69 cm
Weight (dry - no paint)	Unpackaged - 230 lbs Packaged - 297 lbs	Unpackaged - 104 kg Packaged - 135 kg
Noise (dBa)		
Sound Power per ISO 3744:	10	03.1
Sound Pressure measured at 3.3 feet (1m):	8	6.5
Vibration (m/s²) (8 hours daily exposure)		
Hand Arm (per ISO 5349)	1	1.6
Whole Body (per ISO 2631)	(	).4
Power Rating (Horse Power)		
Power Rating (Horse Power) per SAE J1349	4.0 HP @ 3600 rpm	2.9 kW @ 3600 rpm
Maximum Delivery	1.25 gpm	4.7 lpm
Maximum Tip Size 1 gun 2 gun	.036 .025	
Inlet paint strainer	16 mesh	1190 micron
Outlet paint strainer	50 mesh	297 micron
Pump inlet size	1 in. NSPM (m)	
Pump outlet size	3/8 NPT (f)	
Maximum working pressure	3300 psi	228 bar, 22.8 MPa
Electrical Capacity	50 W@ 3600 rpm	
Battery (optional)	12V, 22Ah, Sealed lead acid, Deep cycle	

Wetted Parts: PTFE, Nylon, polyurethane, V-Max, UHMWPE, fluoroelastomer, acetal, leather, tungsten carbide, stainless steel, chrome plating, nickel-plated carbon steel, ceramic

LineLazer V 5900	Standard Series (Models 17H454,	17H455)
	U.S.	Metric
Dimensions		
Height (with handle bar down)	Unpackaged - 44.5 in. Packaged - 52.5 in.	Unpackaged - 113.03 cm Packaged - 133.35 cm
Width	Unpackaged - 34.25 in. Packaged - 37.0 in.	Unpackaged - 86.99 cm Packaged - 93.98 cm
Length (with platform down)	Unpackaged - 68.75 in. Packaged - 73.50 in.	Unpackaged - 174.63 cm Packaged - 186.69 cm
Weight (dry - no paint)	Unpackaged - 250 lbs Packaged - 317 lbs	Unpackaged - 113 kg Packaged - 144 kg
Noise (dBa)		
Sound Power per ISO 3744:	10	03.1
Sound Pressure measured at 3.3 feet (1m):	8	6.5
Vibration (m/s²) (8 hours daily exposure)		
Hand Arm (per ISO 5349)	1	1.6
Whole Body (per ISO 2631)	(	).4
Power Rating (Horse Power)		
Power Rating (Horse Power) per SAE J1349	5.5 HP @ 3600 rpm	4.1 kW @ 3600 rpm
Maximum Delivery	1.6 gpm	6.0 lpm
Maximum Tip Size 1 gun 2 gun	.043 .029	
Inlet paint strainer	16 mesh	1190 micron
Outlet paint strainer	50 mesh	297 micron
Pump inlet size	1 in. NSPM (m)	
Pump outlet size	3/8 NPT (f)	
Maximum working pressure	3300 psi	228 bar, 22.8 MPa
Electrical Capacity	84 W @ 3600 rpm	
Battery	12V, 22Ah, Sealed lead acid, Deep cycle	
	· · · · · · · · · · · · · · · · · · ·	

Wetted Parts: PTFE, Nylon, polyurethane, V-Max, UHMWPE, fluoroelastomer, acetal, leather, tungsten carbide, stainless steel, chrome plating, nickel-plated carbon steel, ceramic

	U.S.	Metric
Dimensions	0.3.	Metric
	Hanada and AAE in	Hara also and 440,000 and
Height (with handle bar down)	Unpackaged - 44.5 in. Packaged - 52.5 in.	Unpackaged - 113.03 cm Packaged - 133.35 cm
Width	Unpackaged - 34.25 in. Packaged - 37.0 in.	Unpackaged - 86.99 cm Packaged - 93.98 cm
Length (with platform down)	Unpackaged - 68.75 in. Packaged - 73.50 in.	Unpackaged - 174.63 cm Packaged - 186.69 cm
Weight (dry - no paint)	Unpackaged - 240 lbs Packaged - 307 lbs	Unpackaged - 109 kg Packaged - 139 kg
Noise (dBa)		
Sound Power per ISO 3744:	103.1	
Sound Pressure measured at 3.3 feet (1m):	86.5	
Vibration (m/s <sup>2</sup> ) (8 hours daily exposure)		
Hand Arm (per ISO 5349)	1.6	
Whole Body (per ISO 2631)	0.4	
Power Rating (Horse Power)		
Power Rating (Horse Power) per SAE J1349	4.0 HP @ 3600 rpm	2.9 kW @ 3600 rpm
Maximum Delivery	1.25 gpm	4.7 lpm
Maximum Tip Size 1 gun 2 gun	.036 .025	
Inlet paint strainer	16 mesh	1190 micron
Outlet paint strainer	50 mesh	297 micron
Pump inlet size	1 in. NSPM (m)	
Pump outlet size	3/8 NPT (f)	
Maximum working pressure	3300 psi	228 bar, 22.8 MPa
Electrical Capacity	50 W @ 3600 rpm	
Starting Battery	12V, 22Ah, Sealed lead acid, Deep cycle	

Wetted Parts: PTFE, Nylon, polyurethane, V-Max, UHMWPE, fluoroelastomer, acetal, leather, tungsten carbide, stainless steel, chrome plating, nickel-plated carbon steel, ceramic

	U.S.	Metric
Dimensions		
Height (with handle bar down)	Unpackaged - 44.5 in. Packaged - 52.5 in.	Unpackaged - 113.03 cm Packaged - 133.35 cm
Width	Unpackaged - 34.25 in. Packaged - 37.0 in.	Unpackaged - 86.99 cm Packaged - 93.98 cm
Length (with platform down)	Unpackaged - 68.75 in. Packaged - 73.50 in.	Unpackaged - 174.63 cm Packaged - 186.69 cm
Weight (dry - no paint)	Unpackaged - 266 lbs Packaged - 333 lbs	Unpackaged - 121 kg Packaged - 151 kg
Noise (dBa)		
Sound Power per ISO 3744:	103.1	
Sound Pressure measured at 3.3 feet (1m):	86.5	
Vibration (m/s <sup>2</sup> ) (8 hours daily exposure)		
Hand Arm (per ISO 5349)	1.6	
Whole Body (per ISO 2631)	0.4	
Power Rating (Horse Power)		
Power Rating (Horse Power) per SAE J1349	5.5 HP @ 3600 rpm	4.1 kW @ 3600 rpm
Maximum Delivery	1.6 gpm	6.0 lpm
Maximum Tip Size 1 gun 2 gun	.043 .029	
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Outlet paint strainer	50 mesh	297 micron
Pump inlet size	1 in. NSPM (m)	
Pump outlet size	3/8 NPT (f)	
Maximum working pressure	3300 psi	228 bar, 22.8 MPa
Electrical Capacity	84 W @ 3600 rpm	
Starting Battery	12V, 22Ah, Sealed lead acid, Deep cycle	

Wetted Parts: PTFE, Nylon, polyurethane, V-Max, UHMWPE, fluoroelastomer, acetal, leather, tungsten carbide, stainless steel, chrome plating, nickel-plated carbon steel, ceramic

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Original instructions. This manual contains English. MM 3A3388

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